



T&B 304 Stitcher-folder-trimmer

Handling:

1. •format change in 3 minutes by the quick format adjustment Quick Set motor
2. •display with menu pages

Stitching:

1. •up to 6 stitching heads
2. •automatic adjustment to brochure thickness, no lift adjustment
3. •alignment possibility of the staples to fold
4. •staple detection
5. •calendar stitching up to maximum format (optional)

Folding:

1. •friction free knife fold
2. •automatic adjustment to brochure thickness
3. •press fold, motor adjustable

3 knife trimming:

1. •fore-edge trim up to 4 cm, infinitely motor adjustable
2. •infinitely motor adjustable, head and foot trim between 2-20 mm for each side
3. •die punch for two-up production

Delivery:

1. •with infinitely adjustable scale distance

machine	open formats in cm	speed: format- and papier depending up to (cycles/h)		max. number of stitching heads	length in m	width in m
		sprint	flex			
tb 304 stitcher-folder-trimmer 3-knife trimming, Quick Set motor, smallest brochure: 10,5 cm spine length x 4 cm, smallest brochure without head and foot trim: 6,5 cm spine length x 4 cm	max. 35 x 50 min. 6,5x15,5	3100	4200	6	1,50	3,20
tb 303 stitcher-folder-trimmer Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 35 x 50 min. 6,5x15,5	3100	4200	6	1,50	2,40
tb S204 stitcher-folder-trimmer 3-knife trimming, Quick Set motor, smallest brochure: 10,5 cm spine length x 6,5 cm, smallest brochure without head and foot trim: 6,5 cm x 6,5 cm, head and foot trim max. A4 cross (30 cm)	max. 35 x 70 min. 6,5x18,5	2500	4200	6	1,50	4,25
tb S303 stitcher-folder-trimmer Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 50 x 50 min. 6,5x15,5	3100	4000	8	1,80	2,40
tb 203 stitcher-folder-trimmer Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 50 x 70 min. 6,5x18,5	2500	3800	8	1,80	2,80
tb S203 stitcher-folder-trimmer Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 35 x 70 min. 6,5x18,5	2500	3800	6	1,50	2,80
tb 301H stitcher infeed rolls with upper belts	max. 35 x 50 min. 10 x 20	3100	4000	6	1,50	1,35
tb 201H stitcher infeed rolls with upper belts	max. 50 x 70 min. 10 x 20	2500	3600	8	1,80	1,65
tb 202 stitcher-folder Quick Set motor, stitching, folding, scale delivery	max. 50 x 70 min. 6,5 x 18,5	2500	3800	8	1,80	2,30
tb 201F folder Quick Set motor, folding, delivery	max. 50 x 70 min. 6,5 x 18,5	2500	3800	-	1,80	2,30

Standard colours: grey (RAL 7039), red (RAL 3016), blue (RAL 5009).
Subject to alterations!