



## T&B 304 Stitcher-folder-trimmer

### Handling:

1. •format change in 3 minutes by the quick format adjustment Quick Set motor
2. •display with menu pages

### Stitching:

1. •up to 6 stitching heads
2. •automatic adjustment to brochure thickness, no lift adjustment
3. •alignment possibility of the staples to fold
4. •staple detection
5. •calendar stitching up to maximum format (optional)

### Folding:

1. •friction free knife fold
2. •automatic adjustment to brochure thickness
3. •press fold, motor adjustable

### 3 knife trimming:

1. •fore-edge trim up to 4 cm, infinitely motor adjustable
2. •infinitely motor adjustable, head and foot trim between 2-20 mm for each side
3. •die punch for two-up production

### Delivery:

1. •with infinitely adjustable scale distance

machine	open formats in cm	speed: format- and papier depending up to (cycles/h)		max. number of stitching heads	length in m	width in m
		sprint	flex			
<b>tb 304 stitcher-folder-trimmer</b> 3-knife trimming, Quick Set motor, smallest brochure: 10,5 cm spine length x 4 cm, smallest brochure without head and foot trim: 6,5 cm spine length x 4 cm	max. 35 x 50 min. 6,5x15,5	3100	4200	6	1,50	3,20
<b>tb 303 stitcher-folder-trimmer</b> Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 35 x 50 min. 6,5x15,5	3100	4200	6	1,50	2,40
<b>tb S204 stitcher-folder-trimmer</b> 3-knife trimming, Quick Set motor, smallest brochure: 10,5 cm spine length x 6,5 cm, smallest brochure without head and foot trim: 6,5 cm x 6,5 cm, head and foot trim max. A4 cross (30 cm)	max. 35 x 70 min. 6,5x18,5	2500	4200	6	1,50	4,25
<b>tb S303 stitcher-folder-trimmer</b> Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 50 x 50 min. 6,5x15,5	3100	4000	8	1,80	2,40
<b>tb 203 stitcher-folder-trimmer</b> Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 50 x 70 min. 6,5x18,5	2500	3800	8	1,80	2,80
<b>tb S203 stitcher-folder-trimmer</b> Quick Set motor, smallest brochure: 6,5 cm spine length x 4 cm	max. 35 x 70 min. 6,5x18,5	2500	3800	6	1,50	2,80
<b>tb 301H stitcher</b> infeed rolls with upper belts	max. 35 x 50 min. 10 x 20	3100	4000	6	1,50	1,35
<b>tb 201H stitcher</b> infeed rolls with upper belts	max. 50 x 70 min. 10 x 20	2500	3600	8	1,80	1,65
<b>tb 202 stitcher-folder</b> Quick Set motor, stitching, folding, scale delivery	max. 50 x 70 min. 6,5 x 18,5	2500	3800	8	1,80	2,30
<b>tb 201F folder</b> Quick Set motor, folding, delivery	max. 50 x 70 min. 6,5 x 18,5	2500	3800	-	1,80	2,30

Standard colours: grey (RAL 7039), red (RAL 3016), blue (RAL 5009).  
Subject to alterations!