FEED BANDER
model ZFB 32 / 75

Fully automatic banding of product piles following guillotines or folding machines

- optimized product alignment
- intuitive touchscreen control
- easy tape reel exchange
FEED BANDER
model ZFB 32 / 75

Fully automatic banding of product piles following guillotines or folding machines

- for banding product piles with coated Kraft Paper Tape or Polypropylene Foil
- high efficiency by automatic feeding of the product piles
- intelligent feed pusher generates the product row length for a high banding output
- pneumatic compression of the packages with adjustable pressure
- mobile bander on four castors for variable applications and electrical connection with one-phase A.C.
- available with delivery to the left (model ZFB 32 / 75 L) or right side (model ZFB 32 / 75 R)
- optional available with mobile roller delivery

Operating cycle

1. Manual insertion and alignment of product piles
2. Automatic feeding and compression of product piles
3. Automatic compression and banding of product piles
FEED BANDER
model ZFB 32 / 75

> optimized product alignment
- ergonomic handling for left or right side delivery
- optimal alignment by the solid cross stop
- lateral stop moves automatically to the product width

> intuitive touchscreen control
- enlarged SIEMENS touch panel with enhanced resolution
- central input of all banding specifications
- easy control of machine parameters
- user-friendly menu navigation

> easy tape reel exchange
- convenient insertion inbetween movable deflection rollers
- automatic tape insertion
- adjustment of the banding tension on the touchscreen
Banding material
for Feed Bander model ZFB 32 / 75

Banding with coated Kraft Paper Tape
or Polypropylene Foil from the house of
Gerhard Busch GmbH

Tape width: 30 mm

- coated Kraft Paper Tape
  brown or white, reel length: 800 m
- Polypropylene Foil (80 μm)
  transparent, reel length: 1200 m

Machine data
ZFB 32 / 75 L + ZFB 32 / 75 R

<table>
<thead>
<tr>
<th>Machine output</th>
<th>16 - 18 strokes / min</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions of products to be banded min. / max.</td>
<td>length 70 / 750 mm</td>
</tr>
<tr>
<td></td>
<td>width 40 / 320 mm</td>
</tr>
<tr>
<td></td>
<td>height approx. 5 / 180 mm</td>
</tr>
<tr>
<td>Dimensions of machine</td>
<td>length 1680 mm</td>
</tr>
<tr>
<td>(standard equipment without roller delivery)</td>
<td>width 730 mm</td>
</tr>
<tr>
<td></td>
<td>height 1435 mm</td>
</tr>
<tr>
<td>Max. number of banding operations in one package row</td>
<td>10</td>
</tr>
<tr>
<td>Machine weight</td>
<td>235 kg</td>
</tr>
<tr>
<td>Elektrics</td>
<td>A.C.</td>
</tr>
<tr>
<td></td>
<td>600 watt (230 V) 4.0 A</td>
</tr>
<tr>
<td></td>
<td>500 watt (110 V) 6.3 A</td>
</tr>
</tbody>
</table>

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