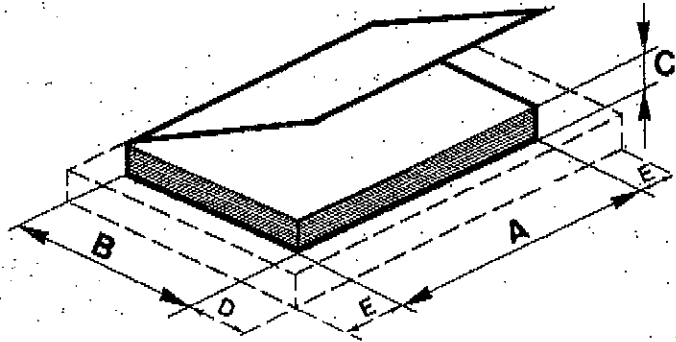


TECHNICAL DATA



<u>Sizes:</u>	MINIMUM:	MAXIMUM:
untrimmed:	146 (A+2E) x 103 (B+D)	410 (A+2E) x 320 (B+D)
trimmed:	140 (A) x 100 (B)	400 (A) x 310 (B)
Thickness (C)	3	70
Cut-off (D)	3	40
Cut-off (E)	3	40

Capacity

Production speed	6600	cycles per hour
Mechanical speed	2200 - 6600	cycles per hour
Jogging speed	2200	cycles per hour
Electrical requirements	12 kW	
Motor requirement	11 kW	
Max. clamp force at 5 bar (72,5 psi)	20×10^3	N

Weight

Cutting station	2800 kg	(6160 lb)
Feeder	795 kg	(1750 lb)
Control panel	140 kg	(308 lb)
Total weight	3735 kg	(8218 lb)
Floor load (dynamical)	20×10^3	N/m ²