



CARTON STYLES AND RANGES		MODEL 55	MODEL 70	MODEL 90	MODEL 110	MODEL 130	MODEL 145	MODEL 165
Straight Line								
	а	58-550 mm	58-700 mm	58-900 mm	96-1100 mm	96-1300 mm	240-1450 mm	350-1650 mm
	b	60-500 mm	60-600 mm	60-600 mm	60-900 mm	60-1200 mm	60-1350 mm	200-1500 mm
Auto Bottom	а	134-550 mm	150-700 mm	150-900 mm	192-1100 mm	192-1300 mm	240-1450 mm	400-1650 mm
	<b>b</b> max.	550 mm	700 mm	900 mm	900 mm	1000 mm	1000mm	1500 mm
	C min.	50 mm	50 mm	50 mm	50 mm	50 mm	50 mm	100 mm
	d	22-130 mm	22-130 mm	22-180 mm	22-180 mm	22-250 mm	22-250 mm	40-250 mm
► Double Wall	B	60-340 mm	60-500 mm	60-580 mm	98-670 mm	98-780 mm	98-980 mm	200-980 mm
	b	60-550 mm	60-700 mm	60-900 mm	60-900 mm	60-1200 mm	60-1350 mm	100-1000 mm
b	C min.	15 mm	15 mm	15 mm	30 mm	40 mm	40 mm	50 mm
	d	90-550 mm	90-700 mm	90-900 mm	158-1100 mm	178-1300 mm	178-1450 mm	300-1550 mm
► 4 Corner (With Servofold Option)	а		160-630 mm	160-830 mm	160-1020 mm	160-1130 mm	160-1330 mm	380-1250 mm
	b		160-600 mm	160-600 mm	160-900 mm	160-1000 mm	160-1000 mm	350-1500 mm
b	с		25-100 mm	25-150 mm	25-175 mm	25-200 mm	25-200 mm	40-200 mm
	d		110-450 mm	110-580 mm	110-720 mm	110-780 mm	110-980 mm	300-1100 mm
► 6 Corner (With Servofold Option)	а				295-1000 mm	295-1200 mm	295-1350 mm	720-1650 mm
b	b				160-1000 mm	160-1000 mm	160-1000 mm	350-1500 mm
	с				25-175 mm	25-175 mm	25- 175 mm	40-200 mm
$ \begin{array}{c} \downarrow \\   c   \leftarrow d \\ \hline d \\ \hline a \end{array} $	d min.				110 mm	110 mm	110 mm	300 mm
		MODEL 55	MODEL 70	MODEL 90	MODEL 110	MODEL 130	MODEL 145	MODEL 165
TOTAL POWER	<w)< th=""><th>14</th><th>18</th><th>24</th><th>27</th><th>29</th><th>33</th><th>41</th></w)<>	14	18	24	27	29	33	41
	(V)	3X(380-500)	3X(380-500)	3X(380-500)	3X(380-500)	3X(380-500)	3X(380-500)	3X(380-500)
	ոտյ	1190X11170	1325X11900	1525X12800	2100X14750	2300X15240	2300X15730	3000X19250
WEIGHT Some of the listed carton measuren	(kg)	3500	4500	5000	9000	10000	11000	14500

# OMEGA Allpro

Some of the listed carton measurements can be achieved with electronic gluing system. Technical specification may be subject to change by Duran Machinery.



# OMEGA Allpro folder gluers

## **6** Delivery Section

The special design of the delivery section offers more control over finished cartons with long delivery carriers and rugged construction, providing a greater range of carton placement on the stacker apron and the ability to "kick" cartons from either side. Dual lead-in carriers provide optimum stacking control for irregular shaped cartons. The adjustable nose rolls maximize pile depth in the compression section whether understacking or overstacking.

- Dual adjustable 2 lower and 2 upper extended delivery carriers with easy adjustment for all kinds of carton styles and sizes
- Breaker rolls on 110 130 145 165
- Belts can be adjusted while the carriers are running
- Kicker / counter
- 4 KW AC delivery motor for independent blank spacing
- Electronic regulation system to provide continuous carton flow to the stacker entry



## **7** Stacker

- Dual lead-in carriers with adjustable nose rolls to help stack irregular shaped cartons
- Pneumatic, integrated compression stacker
- 1,1 KW AC compression stacker drive motor
- Independent speed adjustment in accordance with the carton flow
- Automatic guiding and lateral correction for upper and lower aprons
- Adjustable pressure belt on stacker apron
- Mounted on adjustable wheels
- Optional rear box squaring system on 130 145 165
- Optional pneumatic and PLC controlled dual lead in carriers



#### 8 Other Standard Features

- Easy belt changing (shafts are not pulled for changing belts)
- Upper carriers raised and lowered by easy system for easy adjustment to carton thickness
- Standard size bearings
- Solid steel frames
- 20 x 20 mm support bars
- Position indicators for non memorized versions
- Over head traveling control station
- Siemens touch screen main control panel
- Belt speed:
- Omega Allpro 55 70 90 -110 : 400 m / min
- Omega Allpro 130 145 165 : 300 m / min
- 4 AC motors and Siemens drives + 2 servo motors for optional back folding
- Optional remote control system
- Optional motorized or motorized with memory versions





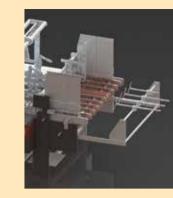
#### **5** Final Fold Section

- Long final fold to provide easy box flowing
- Drop in center carrier in final fold
- Independent speed adjustment for folding belts
- Chromium plated and sliding folding rollers with different angles which can be adjusted at four different positions
- Sliding end rolls on both sides of the machine for 4 corner boxes with lid and special carton styles on 110, 130, 145 and 165



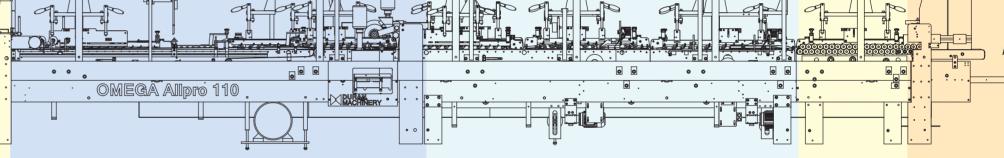
#### **3** Pre-Fold Section

- Pre-break of the first creasing line up to 180°. 3rd creasing line up to 135° for straight line boxes
- Belt pre-break up to 135° for 3rd score
- Left and right hand glue flap breakers
- High speed third score opener



#### **1**Feeder

- 3 KW feed AC motor for independent blank spacing
- Motor vibrating feed pile support for separating blanks and eliminating skips and doubles
- 2 different sized pile supports
- Dual diamond tipped feed gates adjustable in four directions, providing precise control on all blanks
- Hopper sides independently adjustable in four directions Modular feed carriers with individual belt tightening
- Easily adjusted extendable rack style blank support at feed for longer cartons on Allpro 110, 130, 145 and 165
- Optional vacuum system on 3 center belts





- Easily adjustable lower left hand glue pot with 226 mm Ø wheel
- 2 standard changeable brass glue disks available from 2,5 to 13 mm Polyamide guides
- Two different sized multi positioned swords
- Pneumatic squaring system for micro flute auto bottom boxes
- Optional center carrier with sleeping position providing easier set up for small sized boxes

#### 4 Auto Bottom and 4 & 6 Corners

#### a- Standard Auto Bottom Unit

- 3 sets (9 pieces) of shoes in different sizes
- 6 pieces of folding hook assemblies
- Various sized hooks

#### b- Optional Servo Back Folding System for 4 & 6 Corner Boxes

The Omega Servo Back Fold System provides consistent and uninterrupted 4 & 6 corner back fold function. The system is available on all Omega Allpro folder gluers except Omega Allpro 55. On Omega Allpro 70 and 90, the servo back folding system operates with three fingers producing 4 corner boxes while the system on Omega Allpro 110, 130, 145 and 165 operates with single finger producing 4 & 6 corner boxes.

The Omega Servo Back Fold System with single finger allows folding of all types of boxes within the machine range automatically by making all the adjustments for the operator, after the operator simply inputs the flap length. The touch screen input pad enables the operator to make changes to all parameters allowing for different board grains, thickness and types. Each job is saved in electronic value memory for future orders.

- 2 sets (6 pieces) of different sized, wooden (rock maple), foldina shoes
- Polyamide guides on the final fold section for 4 corners with lid and 6 corners

#### **2** Optional Side Register System

The modular Omega Side Register System squares cartons prior to entering the prefold section, giving additional control over blanks. Two sets of upper and lower auxiliary carriers transport blanks through the section when the side register is not being utilized.

- The Side Register is located on the left side of the machine, can be easily converted to left or right side registration
- Optional Side Register bay on the right side of the machine for bigger sized, right glue flapped boxes
- Easily adjusted to various material thickness
- 82 pieces of angled rollers
- 2 sets of extra carriers
- Spare rollers for different widths of glue flaps
- Available in two sizes; 1.000 mm and 1.650 mm



