**Standard equipment**
- MS machine control incl. multi-functional batch counter
- Electronic speed regulation
- B21 Pile feeder with front and lateral sheet aeration
- Sheet infeed by suction wheel
- Sheet alignment through marble rail
- 4 stainless steel buckle plates with swing deflectors
- Belt drive system throughout the entire machine, low maintenance, low noise
- Spiral fold rollers coated with standard PU
- Stainless slitter shafts, quickly removable by plug bearings, 30 mm Ø
- Perforating, scoring and cutting devices for standard work
- SE 500 hang-on stream delivery with independent motorized electronic speed control (for parallel and 8-page units only)
- Safety device above the slitter shafts, electrically interlocked

**Additional equipment/Options**
- MC machine control incl. multi-functional batch counter and electronic sheet monitoring at parallel unit
- Linkage to the MBO DATAMANGER
- Computerized make-ready system RAPIDSET (MC control only)
- Feeder head VACUSPEED for B21 pile feeder
- Feeder loading system FLS for B21 pile feeder (MC control only)
- B21 Continuous feeder
- Extendable to 6 buckle plates (Parallel unit only)
- Vacuum sheet infeed and sheet alignment system VIVAS (MC control only)
- Combination buckle plates COMBIPLATE
- Noise hoods, twin-opening
- Mobile knife folding unit „X”, usable as an 8-page or 16-page unit
- Gatefold plate WINPLACE with standard control
- Gatefold plate WINPLACE with processor control
- Gatefold device with „X” knife unit (only with 44X or 64X configuration)
- Electro-mechanical jam switch at parallel and 8-page units (MS control only)
- Electro-mechanical jam switch at 8-page unit (MC control only)
- Split-guide device for 8-page unit
- HHS gluing devices
- Spiral fold rollers HIGH-GRIP coated with soft PU
- Segmented fold rollers for multiple gluing
- Various peripheral units
- Various delivery systems
- Center bleed trim device
- Edge trim device
- Multiple perforating device
- Punch perforating device
- A-56 Mobile delivery

**Model variations**
Also available as 444 or 644 configuration.

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**Technical Data**

**Sizes**
- **Maximum**
  - Pile feeder: 21” x 33”
  - with VACUSPEED at MS control: 4 1/4” x 8 1/4”
  - Pile feeder: 21” x 33”
  - with VACUSPEED at MS control: 6” x 6 1/4”
  - Continuous feeder: 31” x 33” (10 3/8”)
- **Minimum**
  - Pile feeder: 4 1/4” x 4 1/4”
  - Pile feeder: 0” x 4 1/4”
  - Continuous feeder: 0” x 7”

**Working widths**
- 8-page unit: 21”
- 16-page unit: 21”
- “X” knife unit: 23”

**Number of buckle plates**
- Parallel unit: 4 or 6 buckle plates
- B-page unit: 4 buckle plates

**Drive/ Speed**
- A.C. motor with electronic control, 390 = 8070 rpm/min.

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MBO America
409 Highland Drive - Westampton, NJ 08060 - U.S.A.
Tel.: 609-267-2000 - Fax: 609-267-3477
mboamerica@tmindspring.com - http://www.mboamerica.com