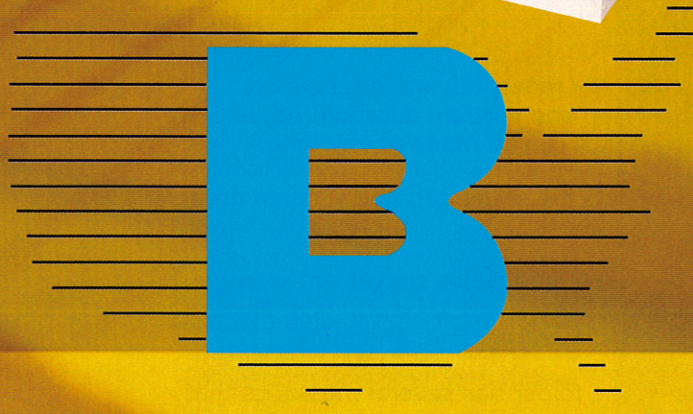
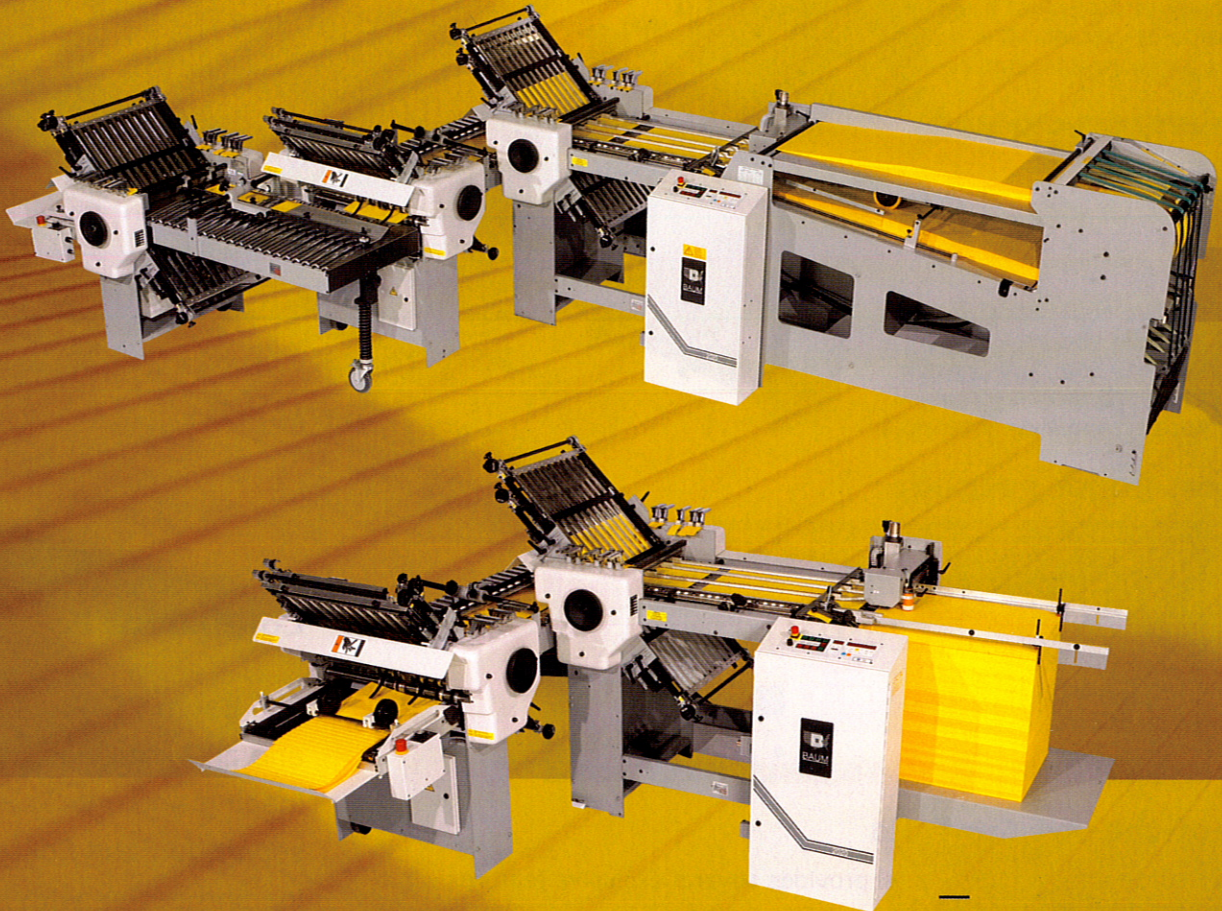
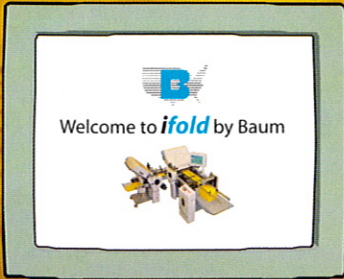


NOW AVAILABLE WITH OPTIONAL *ifold*

# BAUM 20

## *Pile or Continuous Feed*

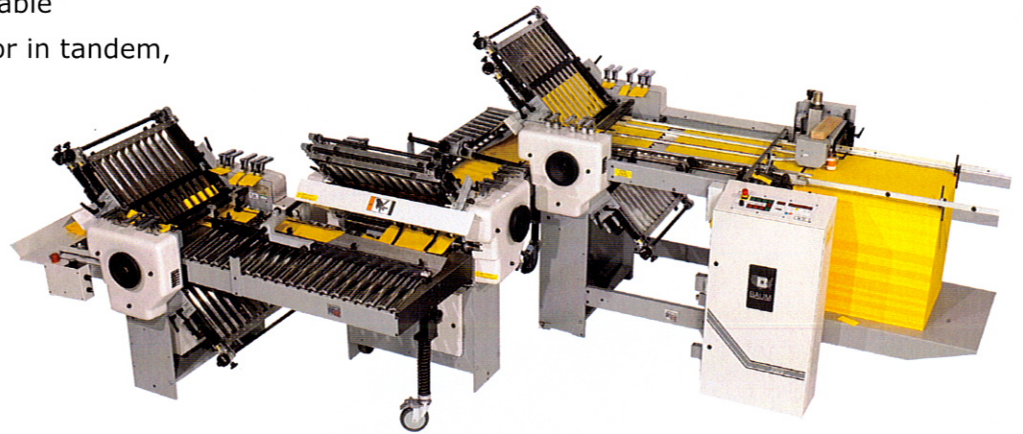


# BAUM

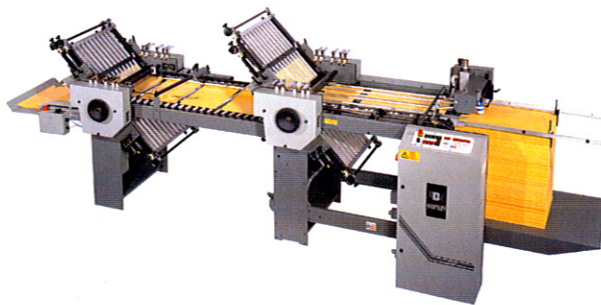
# BAUM 20 – Folding Enhancements

The Baum 20 paper folder is undoubtedly the best folding machine ever built in America. From the impressive appearance to the multitude of enhanced and improved features, the Baum 20 folder promises to boost your bindery's productivity and give you years of trouble-free operation.

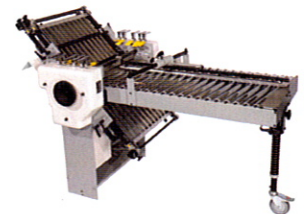
- 8-Page & 16-Page units available
- Can be used as Right-Angle or in tandem, for additional parallel folds
- Combination fold rolls
- Three fold plates standard with four plate capacity
- Sealed ball bearings
- Automatic grease canister
- Helical gear drive
- Plated cross-carrier rollers
- Marbleholder bias adjustment
- Marbleholder micro-adjustment
- Easy makeready fold plate



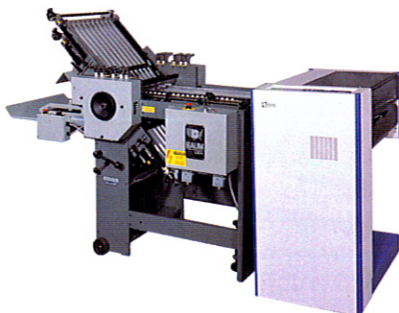
**Baum 20 Pile w/8 & 16-Page Right-Angle Units**



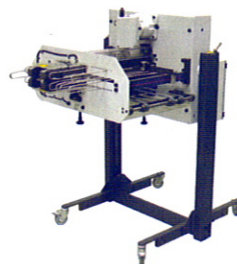
**Baum 20 w/Right-Angle in Tandem**



**Baum 20 Right Angle Rollaway Units**



**Baum 20 In-Line Document Processor**



**K20 Knife Folder**



**VDS Vertical Stacker**

# Add Versatility & Profitability

## Optional Folding Enhancements

### Gatefold Attachment:

Increases versatility and profitability. It can be mounted in the parallel or 8-page folder. Precision solid state timing control for ease of operation and quick job changeovers.

### Split Guide:

Slit folded 2-up sheets in half when exiting the parallel folder, then fold in the right angle unit.



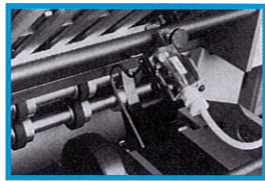
### Remote Control:

A portable control for sending test sheets, control sheet feeding and folder from delivery, and assisting setup of perforating, scoring and slitting.



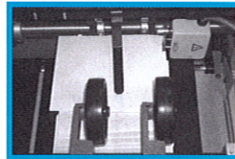
### Jam Detector:

Automatically stops the folder and gives diagnostic message when paper jam occurs.



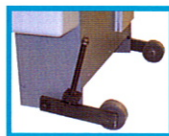
### Exit Kicker:

To create a marker in the stream of folded product for batching



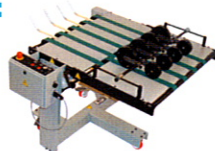
### Lift Kit:

Enables right angle folders to be adjusted from normal production height to 6" higher for special applications.



### Two-Tiered Rollaway Stacker:

Ergonomically designed, provides mobility, height and angle adjustment, with a 48" total collection length.



### Mobile Stacker Conversion Kit:

Converts existing hang-on stacker to free-standing mobile unit, with adjustable height mechanism.



### BaumScore:

For perforating, slitting or scoring heavier stocks.



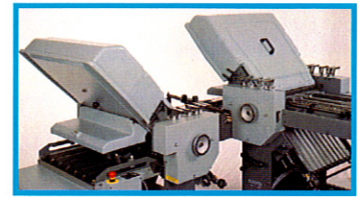
### BaumCrease:

Provides high-quality scoring with choice of six groove widths.



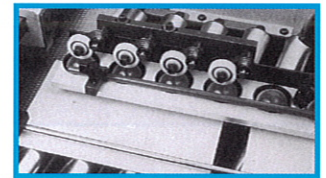
### Sound Covers:

Provide sound reduction for high-frequency noise level created while folding, reducing operator fatigue.



### Marble Controller:

Controls the last four marbles to ensure square folds [right angle only].



Independent Power Box  
262-025-BG-01 [3ph]  
or FK2000478 [1ph]



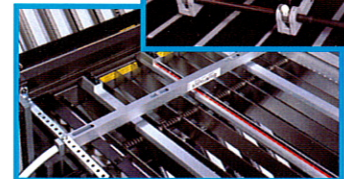
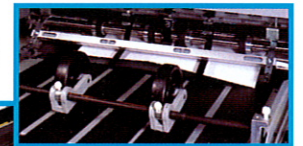
Independent Power Box  
267-925-BG-01

### Independent Power Boxes:

Provides capability to operate right angle Baum folders with previous series folders or with other equipment for special and unique applications.

### Static Reducer:

Neutralizes the electric charges by creating an ionization field.



See inside for more details



**FOLDERS • CUTTERS • DRILLS • FINISHING • GENUINE PARTS**

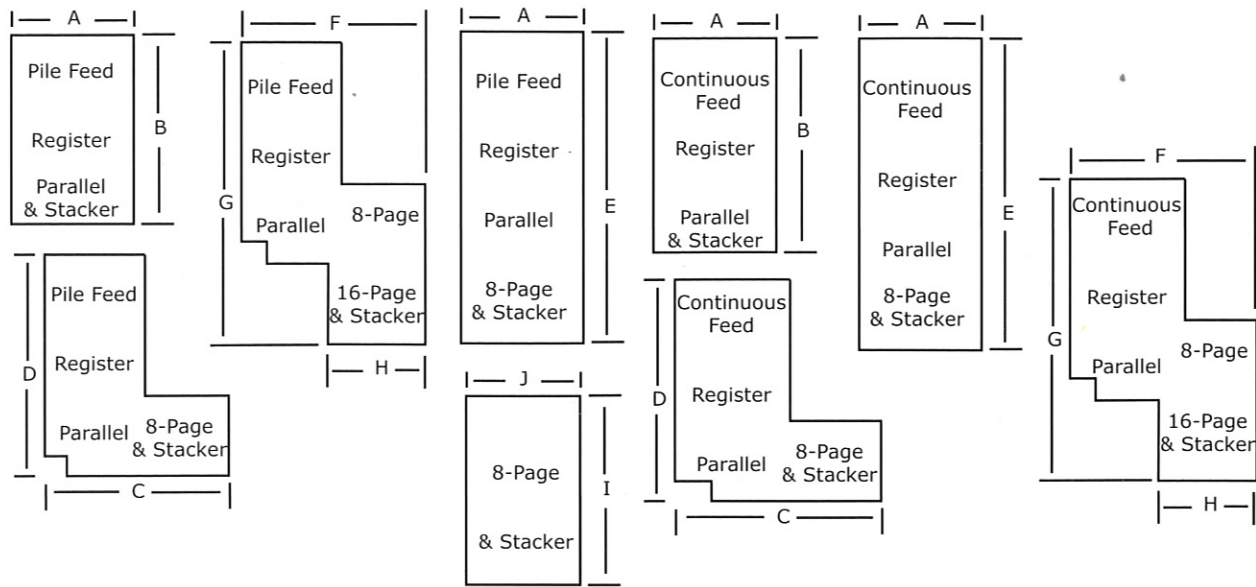
P.O. Box 728, 1660 Campbell Road, Sidney, Ohio 45365

Phone: 800/543-6107 or 937/492-1281, Fax: 937/492-7280

See us on the internet at <http://www.baumfolder.com> or e-mail us at [baumfolder@baumfolder.com](mailto:baumfolder@baumfolder.com)

# Baum 20 Folder Floor Layouts

Baum 20	A	B	C	D	E	F	G	H	I	J
<b>Pile</b>	45	112	99	115	165	100	174	40	93	39
<b>Continuous</b>	45	143	99	153	200	100	196	40	93	39



## Specifications - Baum 20 Continuous & Pile Feeders:

Baum 20	Continuous	Pile
Maximum Sheet Size .....	20.5" x 33"	20.5" x 33"
Minimum Sheet Size .....	4" x 6"	4" x 6"
Fold Rolls (Std.) .....	Combination Poly/steel	Combination Poly/steel
Electrics (Std.) .....	220/3/60	220/3/60
Pump Drive .....	3 HP	1-1/2 HP
Pile Stack Height .....	--	25"
Baumset Roller Settings .....	Standard	Standard
Fold Plates .....	3 per section	3 per section
.....	4th fold pan optional	4th fold pan optional
Slitter Shaft Diameter .....	1-1/8"	1-1/8"
Speed .....	8200 ipm	8200 ipm
Fold Roll Drive .....	3/4 HP AC Inverter	3/4 HP AC Inverter
Shipping Weights:		
Pile/Par/Stacker .....	--	1600 lbs.
Continuous Feeder only .....	1400 lbs.	--
Parallel/Stacker [for continuous] ..	860 lbs.	--
8-Page .....	860 lbs.	860 lbs.
16-Page .....	860 lbs.	860 lbs.

NOTE: Specifications subject to change without notice.

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# BAUM

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