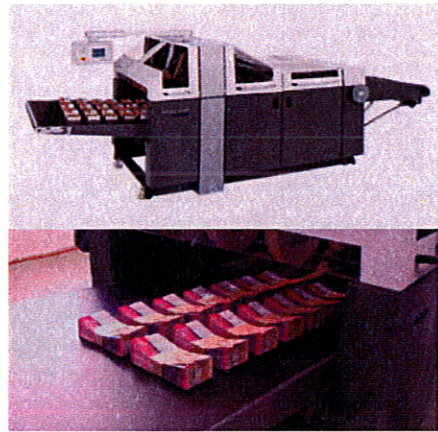


- **Banders:** The Speedbänder is the automated banding solution in the line-up of Heidelberg deliveries and provides the speed necessary to produce small-stack bundles at high production speeds.

Bundles as low as 3/16" can be produced to provide a finished bundle to the end user.

With a cycle speed of 600/hr., the Speedbänder increases productivity at the same rate

The speed allows banding of low-stack output from folders and stitchers and the full-wide belt delivery eliminates scuffing plus creates gaps between bundles for easy removal



Specifications and Requirements

Stahlfolder TH 82		
Sizes		
Maximum sheet size		32 1/4" x 50 3/8"
Minimum sheet size		5 1/2" x 7"
Maximum fold length		24 3/8"
Minimum fold length		2 1/8"
Stations		
1 st station, Parallel	4 fold plates	32" wide
2 nd station, 8 page	4 fold plates	26" wide
3 rd station, 16 page	4 fold plates	22" wide
4 th station, 32 page	2 fold plates	22" wide
Speed		
Maximum speed		9,000 inches per minute
Electrical		
Electrical requirements		208 – 240, 3 phase, 60A
Compressed air		
Air pressure	Required for gatefold device or divert gate	6 bar
Delivery		
Maximum delivery width		37"