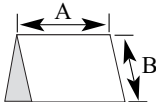
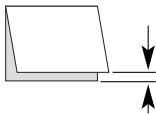


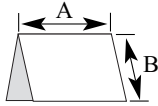
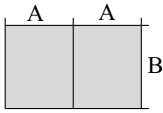
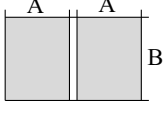




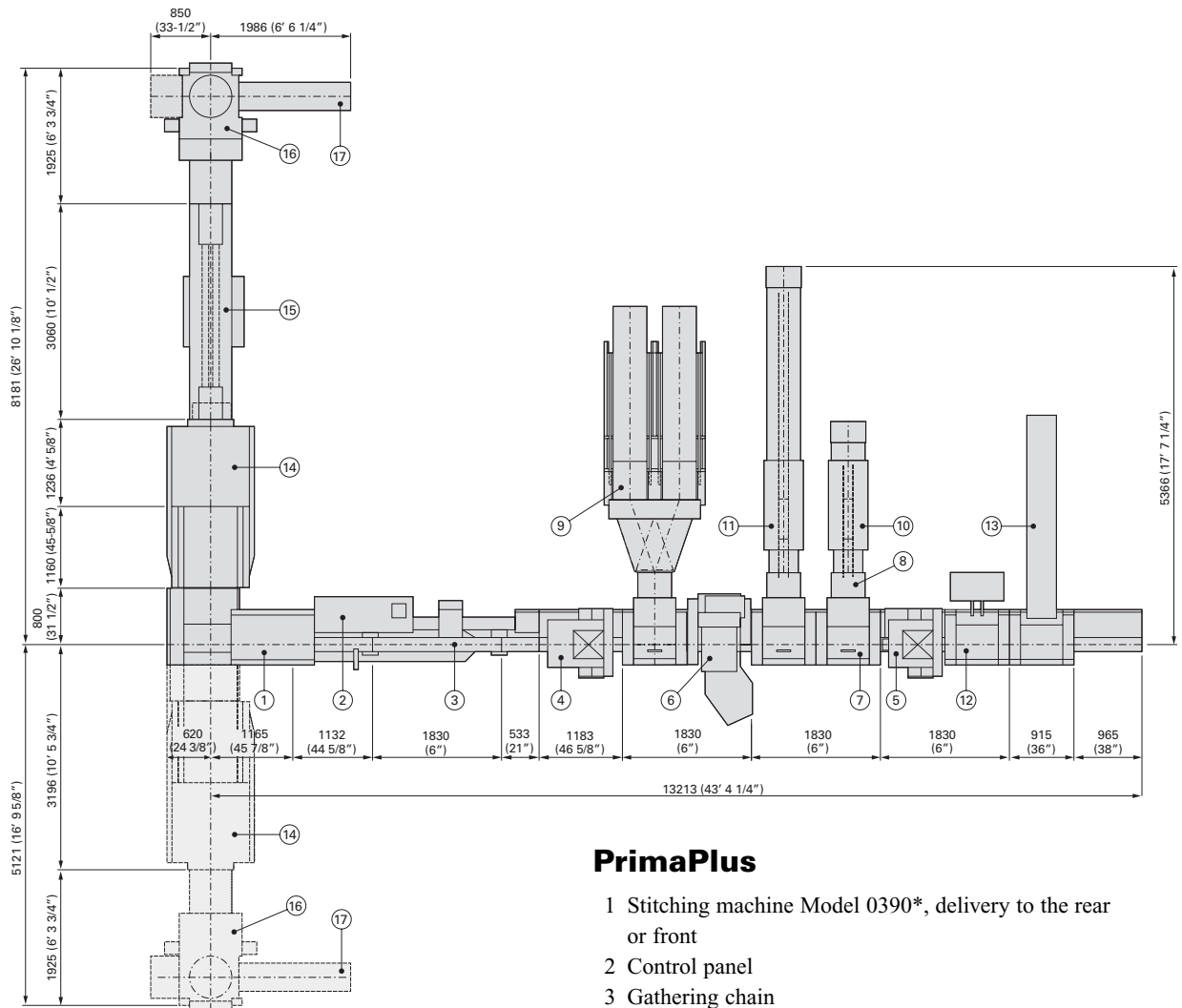
PrimaPlus Saddle Stitcher

Technical Data

Mechanical speed	21" chain pitch	max. 14,000 cycles per hour	
Number of stations		max. 16 feeders	
Product sizes, untrimmed		A	B
	high folio lap	max. 480 mm (18 ⁷ / ₈ "")	320 mm (12 ⁵ / ₈ "")
		min. 105 mm (4 ¹ / ₈ "")	115 mm (4 ¹ / ₂ "")
	with accessories	90 mm (3 ⁹ / ₁₆ "")	80 mm (3 ¹ / ₈ "")
	low folio lap	max. 480 mm (18 ⁷ / ₈ "")	300 mm (11 ³ / ₄ "")
		min. 105 mm (4 ¹ / ₈ "")	125 mm (4 ⁷ / ₈ "")
	with accessories	90 mm (3 ⁹ / ₁₆ "")	90 mm (3 ⁹ / ₁₆ "")
	without lap (suction opening)	max. 400 mm (15 ³ / ₄ "")	300 mm (11 ³ / ₄ "")
		min. 150 mm (5 ⁷ / ₈ "")	120 mm (4 ³ / ₄ "")
	with accessories	90 mm (3 ⁹ / ₁₆ "")	80 mm (3 ¹ / ₈ "")
	lap	max. 18 mm (1 ¹ / ₁₆ "")	
		min. 6 mm (1 ¹ / ₄ "")	
Product size, stitching unit		max. 480 mm (18 ⁷ / ₈ "")	320 mm (12 ⁵ / ₈ "")
		min. 153 mm (6")	115 mm (4 ¹ / ₂ "")
	CD-Format	126 mm (4 ³ / ₃₂ "")	123 mm (4 ¹³ / ₁₆ "")
Stitching heads	HK 75, HK 75V	max. 6 heads	
	HK 45	max. 8 heads	
	eyelet stitching head	max. 4 heads	
Cut-off	head/foot trim	max. 50 mm (2")	
	front trim	max. 50 mm (2")	(larger upon request)
Product thickness, 1-up	standard	max. 10 mm (3 ³ / ₈ "")	
	optional	max. 13 mm (1 ¹ / ₂ "")	
Center and Trio cut	split cut	max. 6 mm (1 ¹ / ₄ "")	
	punch cut	maximum product thickness = half knife width	

Design, specifications and measurements subject to change.

Product sizes, trimmed			A	B
1-up products 	standard	max.	475 mm (18 ³ / ₄ "	300 mm (11 ³ / ₄ "
		with accessories	475 mm (18 ³ / ₄ "	315 mm (12 ⁷ / ₁₆ "
	compensating stacker	min.	148 mm (5 ⁷ / ₈ "	105 mm (4 ¹ / ₈ "
	small size	min.	105 mm (4 ¹ / ₈ "	75 mm (3")
		with accessories	105 mm (4 ¹ / ₈ "	63 mm (2 ¹ / ₂ "
Center cut (4th & 5th knife)	split cut 	max.	237 mm (9 ⁵ / ₁₆ "	300 mm (11 ³ / ₄ "
		with accessories	237 mm (9 ⁵ / ₁₆ "	305 mm (12")
		min.	95 mm (3 ³ / ₄ "	75 mm (3")
		with accessories	95 mm (3 ³ / ₄ "	63 mm (2 ¹ / ₂ "
	punch cut 	max.	234 mm (9 ¹ / ₄ "	300 mm (11 ³ / ₄ "
		with accessories	234 mm (9 ¹ / ₄ "	305 mm (12")
		min.	86 mm (3 ² / ₅ "	75 mm (3")
		with accessories	86 mm (3 ² / ₅ "	63 mm (2 ¹ / ₂ "
Trio cut	split cut 	max.	153 mm (6")	300 mm (11 ³ / ₄ "
		with accessories	153 mm (6")	305 mm (12")
		min.	90 mm (3 ⁹ / ₁₆ "	75 mm (3")
		with accessories	90 mm (3 ⁹ / ₁₆ "	63 mm (2 ¹ / ₂ "
	punch cut 	max.	153 mm (6")	300 mm (11 ³ / ₄ "
		with accessories	153 mm (6")	305 mm (12")
		min.	90 mm (3 ⁹ / ₁₆ "	75 mm (3")
		with accessories	90 mm (3 ⁹ / ₁₆ "	63 mm (2 ¹ / ₂ "
Loading	bundle loading	min.	200 mm (7 ⁷ / ₈ "	100 mm (4")
	stream feeder	min.	140 mm (5 ¹ / ₂ "	100 mm (4")
	PrintRoll	min.	200 mm (7 ⁷ / ₈ "	145 mm (5 ¹¹ / ₁₆ "
Folder feeder	1529/1554	max.	480 mm (18 ⁷ / ₈ "	635 mm (25")
		min.	90 mm (3 ⁹ / ₁₆ "	165 mm (6 ¹ / ₂ "
	1528/1553	max.	310 mm (12 ³ / ₁₆ "	520 mm (20 ¹ / ₂ "
		min.	90 mm (3 ⁹ / ₁₆ "	165 mm (6 ¹ / ₂ "
Card gluer	0315	max.	210 mm (8 ¹ / ₄ "	210 mm (8 ¹ / ₄ "
		min.	80 mm (3 ¹ / ₈ "	60 mm (2 ³ / ₈ "
Merchandise tipper	0423	max.	210 mm (8 ¹ / ₄ "	210 mm (8 ¹ / ₄ "
		min.	80 mm (3 ¹ / ₈ "	55 mm (2 ³ / ₁₆ "
Power consumption		11 kW up to 14 feeders, 20 kW up to 16 feeders		
Pressure-vacuum pumps		depending on configuration		
Compressed air (depending on configuration)		6 bar (87 psi), to be supplied by purchaser		



PrimaPlus

- 1 Stitching machine Model 0390*, delivery to the rear or front
- 2 Control panel
- 3 Gathering chain
- 4 Folder feeder Models 1529/1554*
- 5 Folder feeder Models 1528/1553*
- 6 Card gluer Model 0315/Merchandise tipper Model 0423*
- 7 Flat pile feeder Model 0370*
- 8 Infeed to feeder Model 0370*
- 9 PrintRoll
- 10 Stream feeder Universal 3738
- 11 Stream feeder Universal 3738 with extension
- 12 Vertical pile feeder Model 0370
- 13 Bundle loader for vertical pile feeder Model 0370
- 14 Three-knife trimmer Model 0449*
- 15 Inkjet mailing base Model 0368
- 16 Compensating stacker Perfetto 0450*
- 17 Roller delivery, belt delivery, air table

* Amrys option

MÜLLER MARTINI

The logo graphic consists of a thick, dark grey horizontal bar that ends in a sharp, upward-pointing chevron shape on the right side. A lighter grey bar extends horizontally from the end of the chevron.

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