F-1000 Classic
Window Patching Machine

Options for special applications:
- Window patching machines for carton blanks
- Pick It Place window patching machines
- Print inspection machines for carton blanks
- Film sealing machines for Gable Top cartons
- Folding box gluing machines
- Automatic stacking systems for
  - window patchers
  - narrow web flexo printing machines
- Compact disc sleeve machines
- CD/DVD tray placing machines
- Machines for special applications (on request)

Our Product Range:
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Classic and Reliable
Innovative technology combined with proven engineering offers the best in productivity and efficiency. Low investment costs and high processing performance guarantee future success and lifetime durability. These principles guide the design of our window patching machines.

**Classic:**

The single roller glue unit is fully retractable and ensures full access to this station. Setting and cleaning is carried out within minutes. Latest design of the timed belt feeder allows converting of solid and corrugated board up to 6 mm thickness.

**Reliable and Versatile:**

- Short set-up times thanks to computer aided setting assistance
- Operator friendly thanks to data input via touch screen panel
- Glue and film position can be adjusted during machine running
- Automatic suction air compensation of the feeder
- Servicing via remote maintenance system

**Convincing:**

Whether you require a simple window on a standard blank or a more complicated product:

- Our design allows the use of various options, either installed in our factory or retrofitted at a later point.

**Flexible:**

- Classic: Flexible: Reliable and Versatile:

**Options:**

- Punching and scoring unit
- Tube forming station for production of inner tubes
- Intermittent working length cutting or perforating unit
- Rotary profile

All Options can be retrofitted!

**Specifications:**

<table>
<thead>
<tr>
<th>Adjustment range, single lane operation</th>
<th>min.</th>
<th>max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blank length, mm</td>
<td>100</td>
<td>710</td>
</tr>
<tr>
<td>Blank width, mm</td>
<td>80</td>
<td>1000</td>
</tr>
<tr>
<td>Film length, mm</td>
<td>40</td>
<td>520</td>
</tr>
<tr>
<td>Film width, mm</td>
<td>30</td>
<td>840</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Adjustment range, double lane operation</th>
<th>min.</th>
<th>max.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blank width, mm</td>
<td>80</td>
<td>485</td>
</tr>
<tr>
<td>Blank length, mm</td>
<td>depending on blank position</td>
<td></td>
</tr>
<tr>
<td>Film width, mm</td>
<td>depending on blank position</td>
<td></td>
</tr>
</tbody>
</table>

Total power consumption: 9 kW

<table>
<thead>
<tr>
<th>Output figures</th>
<th>F-1000 Classic</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-lane</td>
<td></td>
</tr>
<tr>
<td>2-lane</td>
<td></td>
</tr>
<tr>
<td>1-up operation, blanks over 330 mm</td>
<td>max. 150 pcs/min.</td>
</tr>
<tr>
<td>2-up operation, blanks under 330 mm</td>
<td>max. 300 pcs/min.</td>
</tr>
</tbody>
</table>

Änderungen vorbehalten/Subject to change