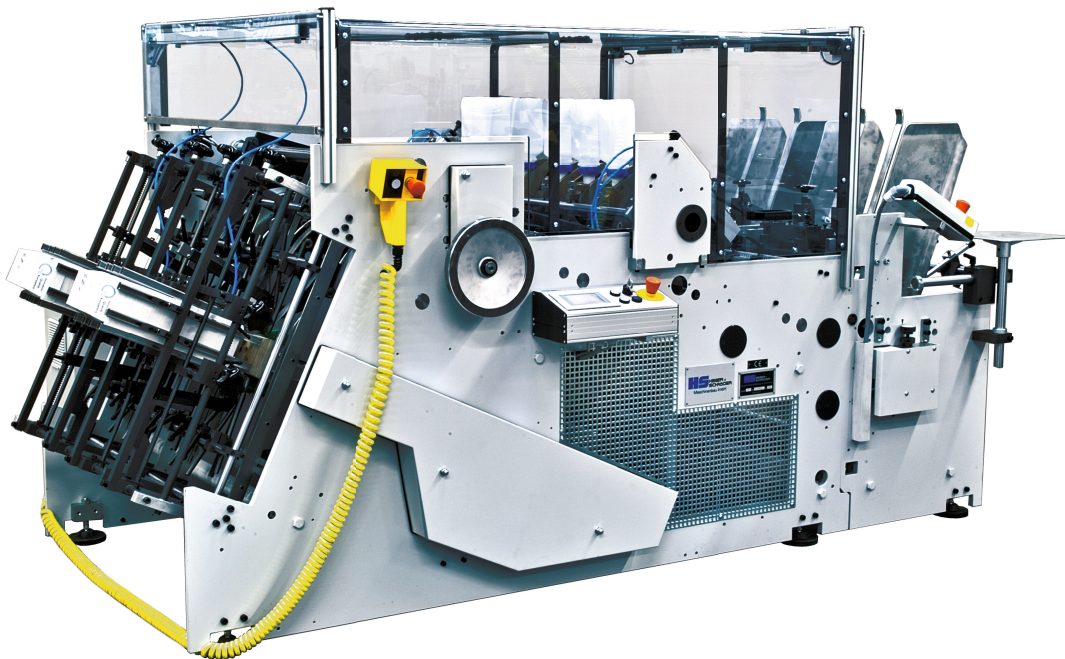


**CE 1000:**

# Smart flexibility!



Our tray forming machines deliver the ideal combination between productivity and ease of use. Each machine gives you the opportunity to create a wide range of products through our optional

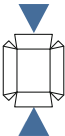
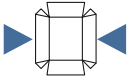
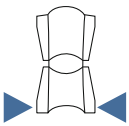
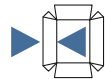
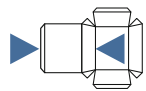
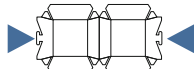
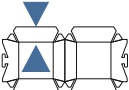
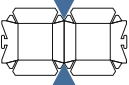
equipment. This means flexibility to keep up with the current market needs and trends.

## **Smart flexibility means:**

- 1 to 4 lane production, up to 48,000 perfectly formed trays every hour
- Choice of glue application systems, rotary stencil or bottom/top mounted glue guns
- Unlimited flexibility
- Processor controlled blank feeder with teach-in function
- Quick and easy set-up using a single blank
- Flextower with unique spindle adjustment
- Quick and easy fine tuning on the fly
- Preparation jig for off-machine set-up of new formats (optional)
- Reduced downtime and increased productivity
- Plug-in/pull-out fixtowers (optional)
- Shorter changeovers and reduced waste
- Servo-driven pusher motion, ready programmed for various tray styles and formats
- Set-up data storage
- Lifetime durability



# Technical Data CE 1000

Format Range	Towers	Lanes	Format Range
			100 – 450 mm / 4 – 17 <sup>3</sup> / <sub>4</sub> "
	Fix/Flex	1	100 – 1,000 mm / 4 – 39 <sup>3</sup> / <sub>8</sub> "
	Fix/Flex	2	100 – 470 mm / 4 – 18 <sup>1</sup> / <sub>2</sub> "
	Fix	3	100 – 290 mm / 4 – 11 <sup>3</sup> / <sub>8</sub> "
	Fix	4	100 – 205 mm / 4 – 8 <sup>1</sup> / <sub>8</sub> "
	Fix/Flex	2	100 – 440 mm / 4 – 17 <sup>1</sup> / <sub>4</sub> "
	Fix	3	100 – 250 mm / 4 – 9 <sup>7</sup> / <sub>8</sub> "
	Fix	4	100 – 160 mm / 4 – 6 <sup>1</sup> / <sub>4</sub> "
	Fix/Flex		15 – 120 mm / <sup>5</sup> / <sub>8</sub> – 4 <sup>3</sup> / <sub>4</sub> "
	Fix/Flex		15 – 270 mm / <sup>5</sup> / <sub>8</sub> – 10 <sup>5</sup> / <sub>8</sub> "
	Fix/Flex	2	230 – 470 mm / 9 – 18 <sup>1</sup> / <sub>2</sub> "
	Fix	3	230 – 290 mm / 9 – 11 <sup>3</sup> / <sub>8</sub> "
	Fix/Flex		20 – 60 mm / <sup>3</sup> / <sub>4</sub> – 2 <sup>3</sup> / <sub>8</sub> "
	Fix/Flex		80 – 250 mm* / 3 <sup>1</sup> / <sub>8</sub> – 9 <sup>7</sup> / <sub>8</sub> "*

## Degree of taper

## Carton

## Corrugated

5° – 40°

200 g/m<sup>2</sup> to 600 g/m<sup>2</sup>

Up to 1.5 mm

Technical data depending on quality and shape of blanks.  
Min and/or max indications may not be accommodated  
if they coincide in the same blank. Technical data subject  
to change.

## Dimensions (floor space)

length 4,400 mm

width 2,000 mm

\* Up to 300 mm / 11 <sup>3</sup>/<sub>4</sub> " optional

Further information download here: [www.heiber-schroeder.com/HTML/content/de/download.html](http://www.heiber-schroeder.com/HTML/content/de/download.html)

## Our manufacturing program:

- Window patching, lining and pick-and-place machines
- Pre-feeders
- Automatic stackers
- Transportation units for blank piles
- Carton erecting machines and film dispenser carton machines
- Special machines for carton and foil handling

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