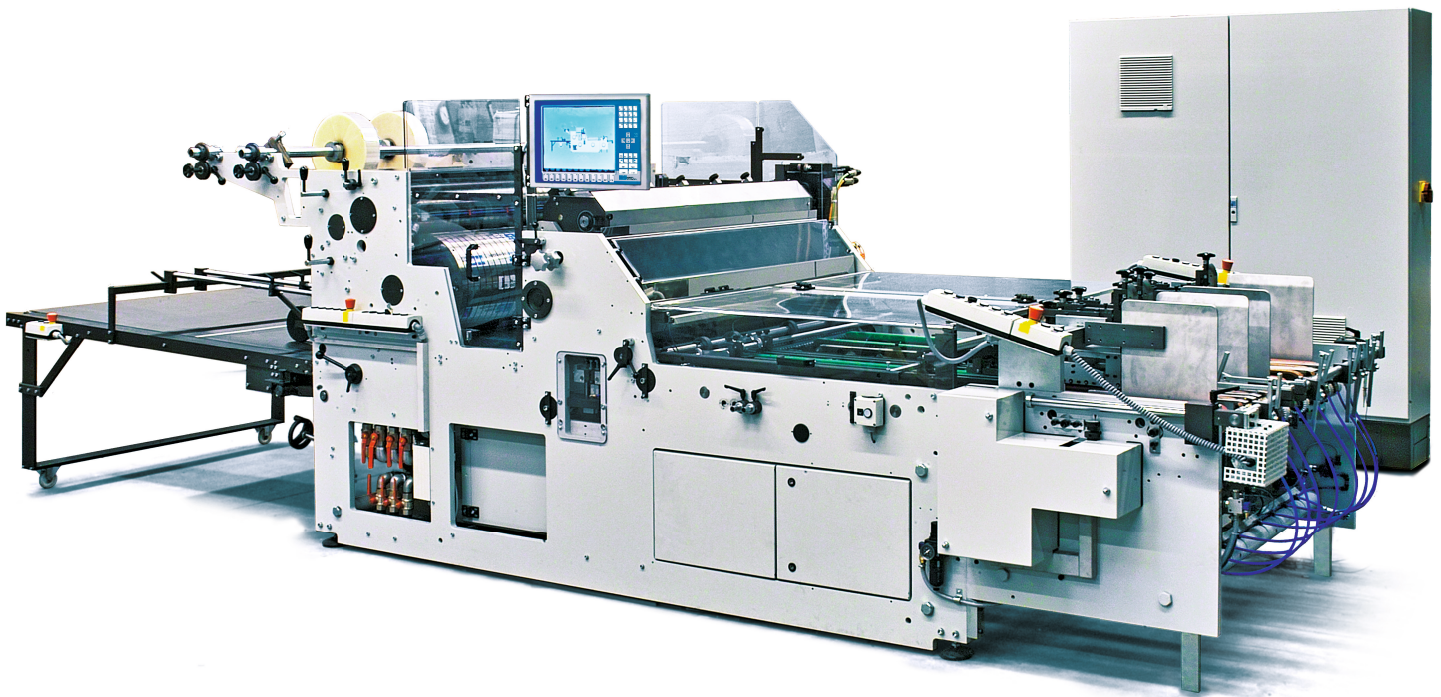


WP Master:

Big performance!



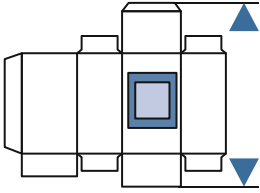
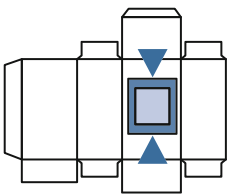
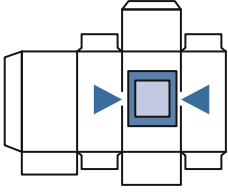
Our window patching machines deliver the ideal combination between productivity and ease of use. Each machine gives you the opportunity to create a wide range of products through our

optional equipment. This means flexibility to keep up with the current market needs and trends.

Big performance means:

- Up to 80,000 blanks/h (double stream)
- Up to 4 production lines possible!
- Available in 1,100 and 1,400 mm width
- Unmatched variety of options available
- Different automation components for material handling before, during and after the window patching process
- Recipe storage for easier/faster set-up of frequent jobs
- Fully servo-driven
- Input of three main blank parameters sets all functions in running direction
- Best-in-class service and support



Format Range	Single Lane Operation	Double Lane Operation	Single Lane Operation	Double Lane Operation
	Blank length 100 – 1,180 mm 3 ¹⁵ / ₁₆ – 46 ¹ / ₂ "	Blank length 100 – 1,180 mm 3 ¹⁵ / ₁₆ – 46 ¹ / ₂ "	Blank length 100 – 1,180 mm 3 ¹⁵ / ₁₆ – 46 ¹ / ₂ "	Blank length 100 – 1,180 mm 3 ¹⁵ / ₁₆ – 46 ¹ / ₂ "
	Blank width 80 – 1,100 mm 3 ¹ / ₈ – 43 ⁵ / ₁₆ "	Blank width 80 – 520 mm 3 ¹ / ₈ – 20 ³ / ₈ "	Blank width 80 – 1,400 mm 3 ¹ / ₈ – 55 ¹ / ₈ "	Blank width 80 – 670 mm 3 ¹ / ₈ – 26 ³ / ₈ "
	Window length 55 – 720 mm 2 ¹ / ₈ – 28 ³ / ₈ "	Window length 55 – 720 mm 2 ¹ / ₈ – 28 ³ / ₈ "	Window length 55 – 720 mm 2 ¹ / ₈ – 28 ³ / ₈ "	Window length 55 – 720 mm 2 ¹ / ₈ – 28 ³ / ₈ "
	Window width 30 – 940 mm 1 ³ / ₁₆ – 37 "	Window width 30 – 364 mm 1 ³ / ₁₆ – 14 ¹ / ₃ " depending on window position	Window width 30 – 1,240 mm 1 ³ / ₁₆ – 48 ¹³ / ₁₆ "	Window width 30 – 514 mm 1 ³ / ₁₆ – 20 ¹ / ₄ " depending on window position

Material caliper

Paper and cardboard
250 g/m² to 800 g/m²

Corrugated
up to 5 mm

Output (depending on blank length)

Blank length below 265 mm
Blank length below 360 mm
Blank length below 570 mm
Blank length over 570 mm

1 Lane

40,000 pcs / hour
36,000 pcs / hour
24,000 pcs / hour
12,000 pcs / hour

2 Lanes

80,000 pcs / hour
72,000 pcs / hour
48,000 pcs / hour
24,000 pcs / hour

Output for 3 and 4 lane operation on demand

Dimensions (basic machine) length 5,840 mm width 2,350 mm (WP1100 Master) width 2,650 mm (WP1400 Master)

Further information download here: www.heiber-schroeder.com/HTML/content/de/download.html

Our manufacturing program:

- Window patching, lining and pick-and-place machines
- Pre-feeders
- Automatic stackers
- Transportation units for blank piles
- Carton erecting machines
- Special machines for carton and foil handling

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