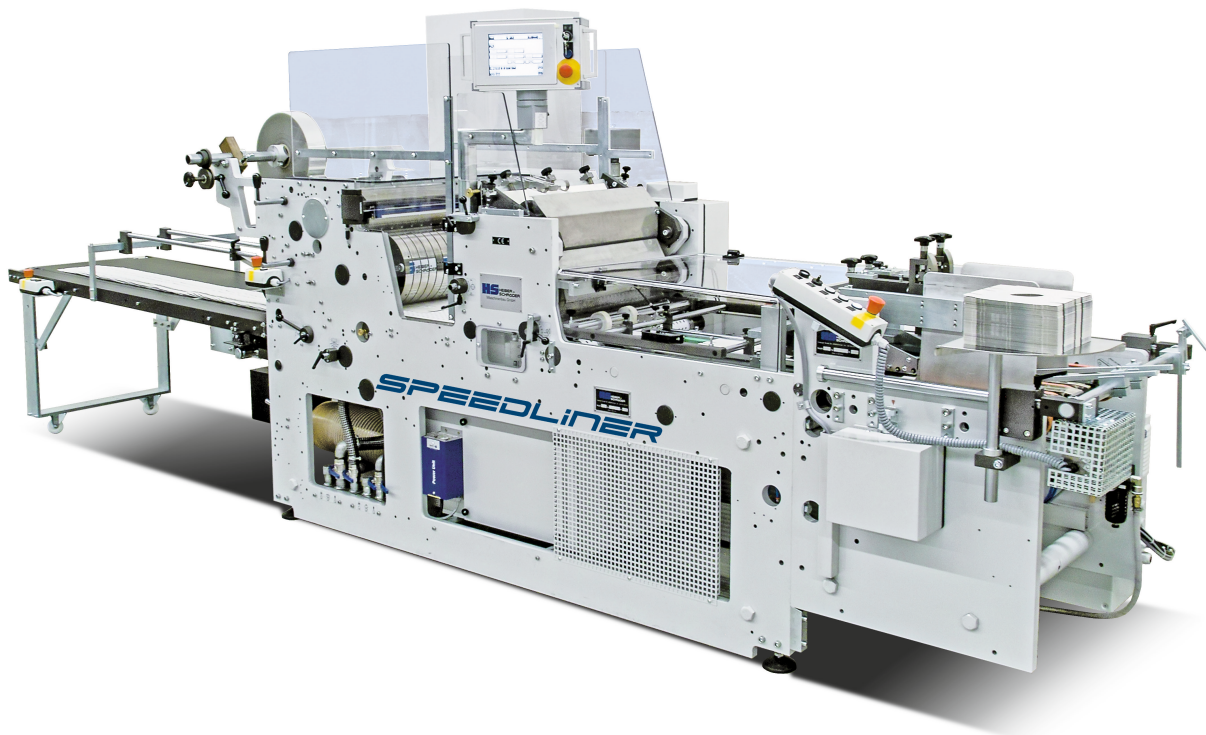


WP Speedliner:

Smart flexibility!



Our window patching machines deliver the ideal combination between productivity and ease of use. Each machine gives you the opportunity to create a wide range of products through our

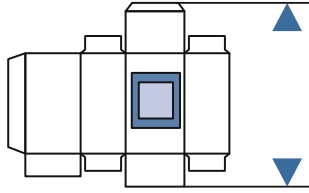
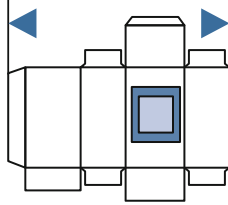
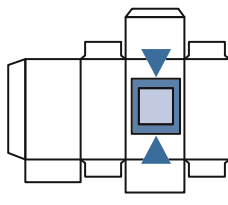
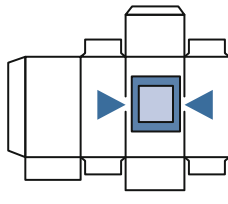
optional equipment. This means flexibility to keep up with the current market needs and trends.

Smart flexibility means:

- Up to 36,000 blanks/h
- Minimum downtime through shorter set-up time
- Maximum use of space
- Improved liner station
- Unmatched variety of options available
- Outstanding foil/liner positioning due to an improved blank transfer system
- Heavy duty cross cutting system
- Unique feeder teach-in function and electronic friction control
- Best-in-class service and support



Technical Data WP Speedliner

Format Range	Single Lane Operation	Further Technical Information					
	Blank length 80 – 800 mm 3 1/8 – 31 1/2"	Material caliper Paper and cardboard 220 g/m ² to 600 g/m ² Corrugated up to 5 mm Film thickness 0.03 – 0.3 mm (Film thickness limits maximum cutting width) Foil/liner reel diameter Outer max. 500 mm / 19 3/5" Inner 76 mm / 3" Other dimensions on request!					
	Blank width 80 – 600 mm 3 1/8 – 23 1/2"						
	Window length 40 – 560 mm 1 9/16 – 22"						
	<table border="0"> <tr> <td>Window width</td> <td>Liner width</td> </tr> <tr> <td>30 – 440 mm</td> <td>60 – 300 mm</td> </tr> <tr> <td>1 3/16 – 17 1/3"</td> <td>2 1/3 – 11 3/4"</td> </tr> </table>		Window width	Liner width	30 – 440 mm	60 – 300 mm	1 3/16 – 17 1/3"
Window width	Liner width						
30 – 440 mm	60 – 300 mm						
1 3/16 – 17 1/3"	2 1/3 – 11 3/4"						

Output liner station
(depending on blank length)

1 Lane		
Blank length below	230 mm – 9 1/16"	28,000 pcs / hour
Blank length below	370 mm – 14 9/16"	19,000 pcs / hour
Blank length over	370 mm – 14 9/16"	10,000 pcs / hour

Output window patcher
(depending on blank length)

1 Lane		
Blank length below	230 mm – 9 1/16"	36,000 pcs / hour
Blank length below	370 mm – 14 9/16"	24,000 pcs / hour
Blank length over	370 mm – 14 9/16"	12,000 pcs / hour

Dimensions (basic machine) length 5,500 mm width 2,530 mm

Weights (basic machine) approx. 3,300 kg

Further information download here: www.heiber-schroeder.com/HTML/content/de/download.html

Our manufacturing program:

- Window patching, lining and pick-and-place machines
- Pre-feeders
- Automatic stackers
- Transportation units for blank piles
- Carton erecting machines
- Special machines for carton and foil handling

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