

	Degree of taper 5 Degrees - 40 Degrees (Angle between glued side flap and perpendicular to the bottom of the tray)
	Carton weight 200g/m <sup>2</sup> -450g/m <sup>2</sup>

**NOMINAL OUTPUT**

	<p>- 4 corner tray Usual speed 7-8,000pcs/h Max. 10,000pcs/h - clam shells did 4500pcs/h - 6,000pcs/h The technical data mentioned above are maximum indications. They are dependant upon type, shape, dimension, quality of material(carton, glue) and its substance.</p>
	<p>Power supply : 220/350 V, 50/60 Hz, 14kW 8bar, Ø6, 300NL/h</p>




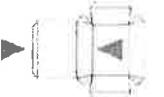




**Machine description**

Feeding station	with servo motor
	No cams required
	Set-up for timing and feed length in less than a minute.
	suction feed belt
	Vibration with motor and hexagon nut
Chain Conveyor Unit	2 conveyors chains adjustable in running and cross direction
	The chains run in plastic guides
Gluing Station	Glue wheel 40mm x 4ea Glue pot 40 x 4ea/ 80 x 2ea
	manual type air tank : supply glue with valve on/off, very easy
Plasma	PLASMA -improve the adhesive strength of the glue on your metal-coated, UV varnished, laminated and plastic boxes. No need to use hotmelt glue, normal glue can be used
Forming station	Leaving the chain station, the blanks are transferred by a belt for accelerated transportation to the forming tower.
	speed control by servo motor
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## **Sigdeli 600 details**

	SIG DELI 600
<b>Basic machine</b>	
	- Electronically controlled timed feeder with Servo motor
	- squaring chain station
	- universal forming tower
	Glue wheel 40mm x 4ea Glue Pot 40 x 4ea cold glue application from the top by 80x 20ea one lane
	Power Supply 220V / 3 phase
	Tape Counter

### **TECHNICAL DATA**

1) 	100mm - 400mm
2) 	130mm - 600mm
3) 	15mm - 150mm
4) 	15mm - 200mm
5) 	140mm - 400mm
6) 	130mm - 600mm
7) 	20mm - 60mm
8) 	80mm - 250mm