



**COMPANY OVERVIEW**

# HEIBER + SCHROEDER

## *Window Patchers & Tray Formers*



› Direct Importers › Service Technicians › Parts Inventory

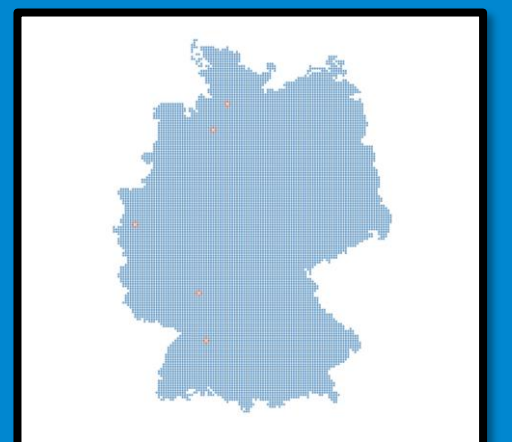
Hundreds of new & used listings at [www.BestGraphics.net](http://www.BestGraphics.net)



# ABOUT H+S

## *Company Overview*

- Established in 1986
- Partnered with Best Graphics in 2021
- Headquartered in Ekrath, Germany which is about 30 minutes west of Dusseldorf
- Dedicated to innovative packaging solutions and technologies to provide superior window patching and tray forming machinery.
- Annually produces around 100 packaging machines
- Over 200 machine installations in North America
- ~1,500 H+S machines are currently running in over 70 countries across the globe



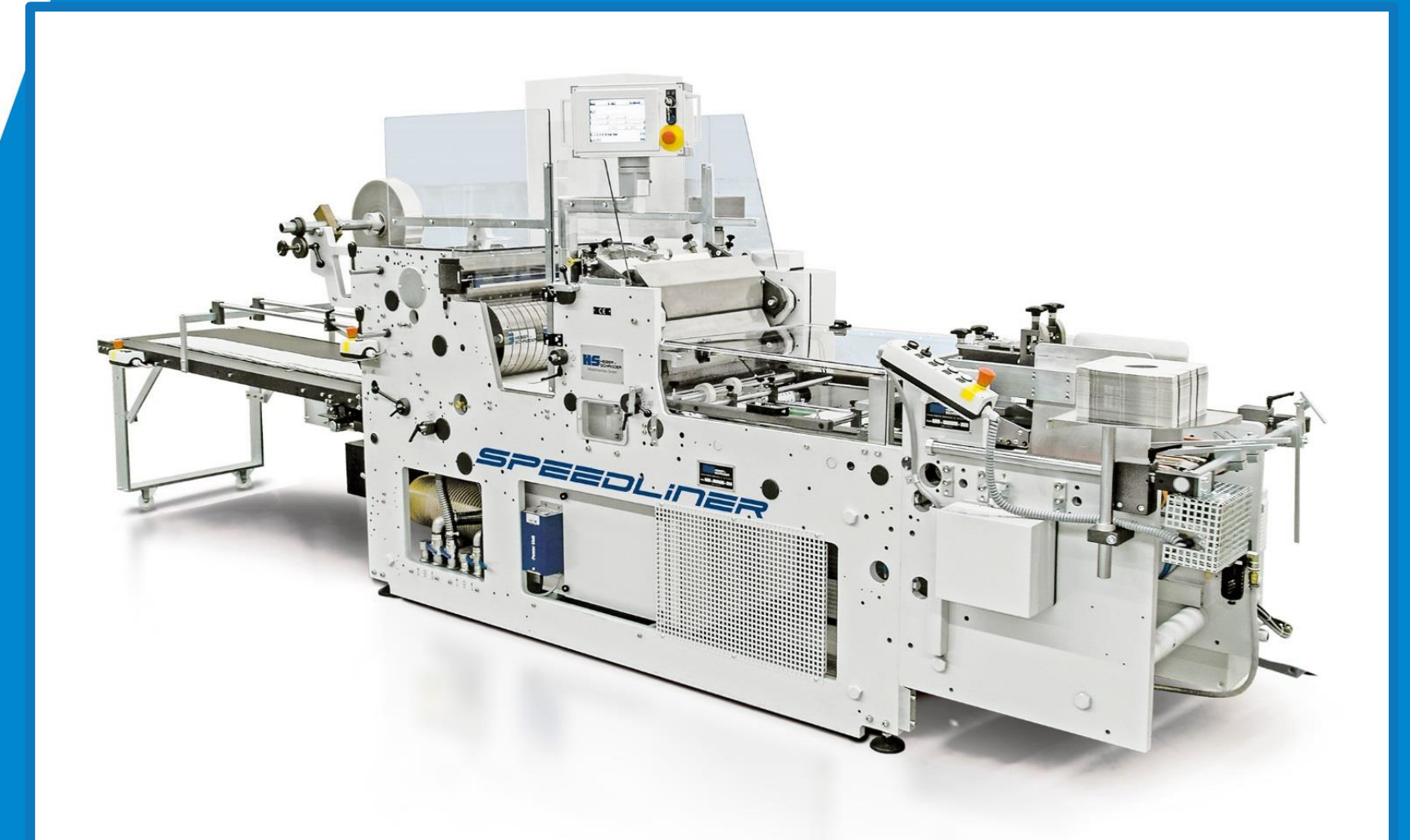


# SPEEDLINER

## *Window Patching Machine*

### **Features:**

- Up to 36,000 blanks per hour at ideal use of space (1 lane production)
- Patented feeder teach-in function and electronic friction control for reduced downtime and increased productivity
- Outstanding foil/liner positioning for enhanced precision due to an improved blank transfer system
- Heavy duty cross cutting system for superior stability
- Smoother foil/liner cutting with less jam risk
- Lifetime durability

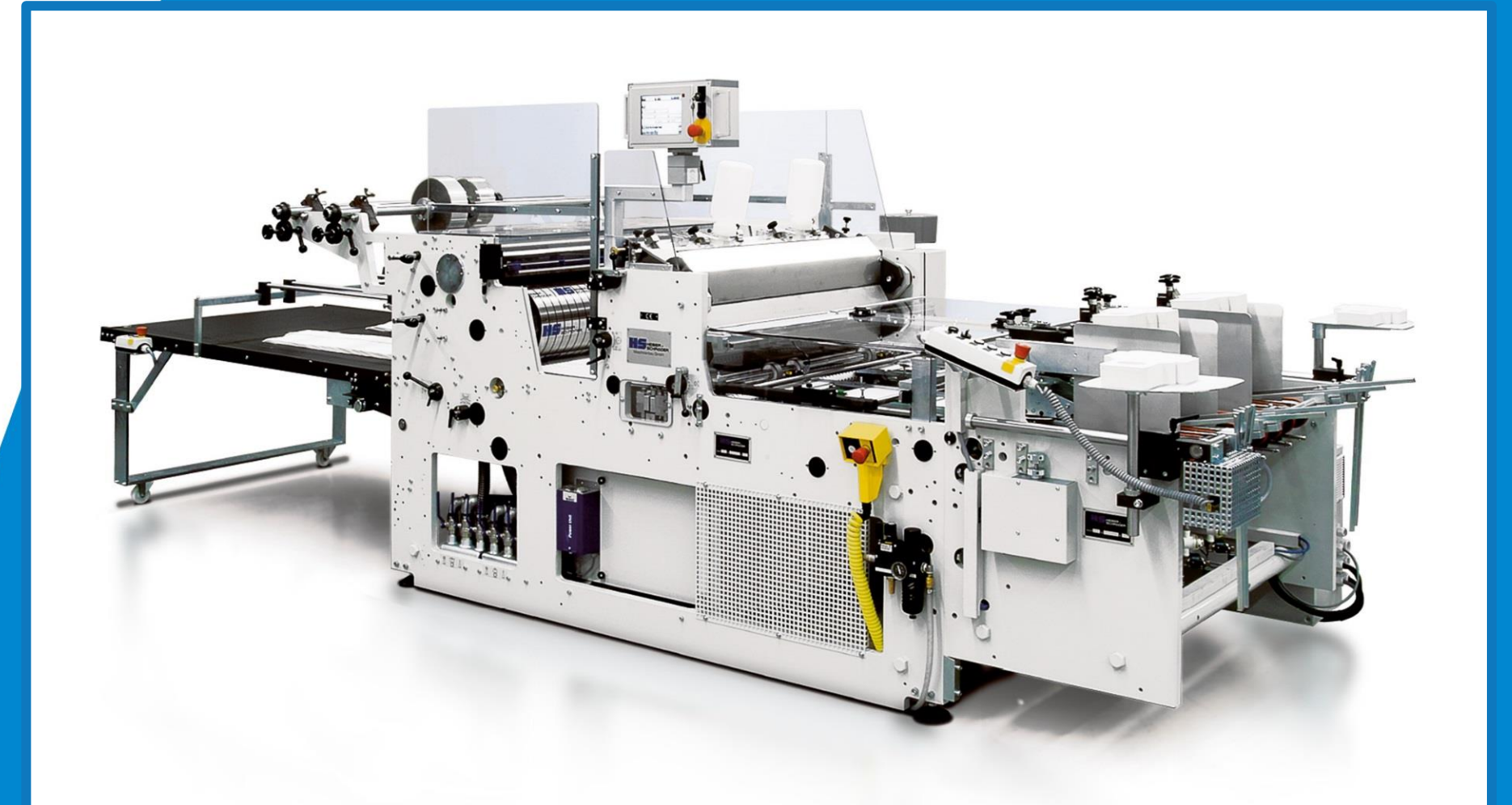


# PROLINER

## *Window Patching Machine*

### Features:

- Up to 72,000 blanks per hour (2 lane production)
- High performance static discharge system
- Gluing unit with full splash guard and 2-minute integrated cleansing system
- Best application tolerance for the film
- Maintenance-free air suction system
- Outstanding foil/liner positioning due to an improved blank transfer system
- Heavy duty cross cutting system for superior stability
- Electronically controlled time belt feeder series
- Film length adjustment via digital input
- Automatic position alignment of cutting cylinders and defined machine stop position
- Intelligent adjustment-free jam monitoring at the chain station





# MASTER

## *Window Patching Machine*

### Features:

- Production data and statistics
- Picture supported library for repeat orders
- Picture supported error messages and help system
- Modem connection for service and updates
- Automatic maintenance alerts
- Chemically nickel-plated suction cylinder
- Servo motors drive all rotating elements and are power consumption-optimized and maintenance-free
- Gluing unit with full splash guard and 2-minute integrated cleansing system
- Up to 4 different run modes
- Electronically controlled, with lifter-free timing and automatic self-monitoring
- Feeding length adjustment via Teach-In button



# TECHNICAL SPECIFICATIONS

## Window Patching Machines

	Proliner	Speedliner	Master
Paper / Cardboard	220 g/m² to 600 g/m²	220 g/m² to 600 g/m²	250 g/m² to 800 g/m²
Max. Corrugated	5 mm	5 mm	5 mm
Length	5,500 mm	4,850 mm	5,840 mm
Width	2,530 mm	3,000 mm	2,350 mm
Foil / Liner Reel Outer Diameter	500 mm / 19 3⁄5"	N/A	
Foil / Liner Reel Inner Diameter	76 mm / 3"	N/A	

# TECHNICAL SPECIFICATIONS (CONT.)

## Window Patching Machines

Blank Length	Window Patching Output (pcs/hr)					
	Proliner		Speedliner		Master	
	1 Lane	2 Lane	1 Lane	2 Lane	1 Lane	2 Lane
Below 230 mm - 9 1/16"	36,000	N/A	36,000	72,000	N/A	N/A
Below 370 mm - 14 9/16"	24,000	N/A	24,000	48,000	N/A	N/A
Over 370 mm - 14 9/16"	12,000	N/A	12,000	24,000	N/A	N/A
Below 265 mm	N/A	N/A	N/A	N/A	40,000	80,000
Below 365 mm	N/A	N/A	N/A	N/A	36,000	72,000
Below 570 mm	N/A	N/A	N/A	N/A	24,000	48,000
Over 570 mm	N/A	N/A	N/A	N/A	12,000	24,000

Blank Length	Liner Station Output (pcs/hr)					
	Proliner		Speedliner		Master	
	1 Lane	2 Lane	1 Lane	2 Lane	1 Lane	2 Lane
Below 230 mm - 9 1/16"	28,000	N/A	N/A	N/A	N/A	N/A
Below 370 mm - 14 9/16"	19,000	N/A	N/A	N/A	N/A	N/A
Over 370 mm - 14 9/16"	10,000	N/A	N/A	N/A	N/A	N/A

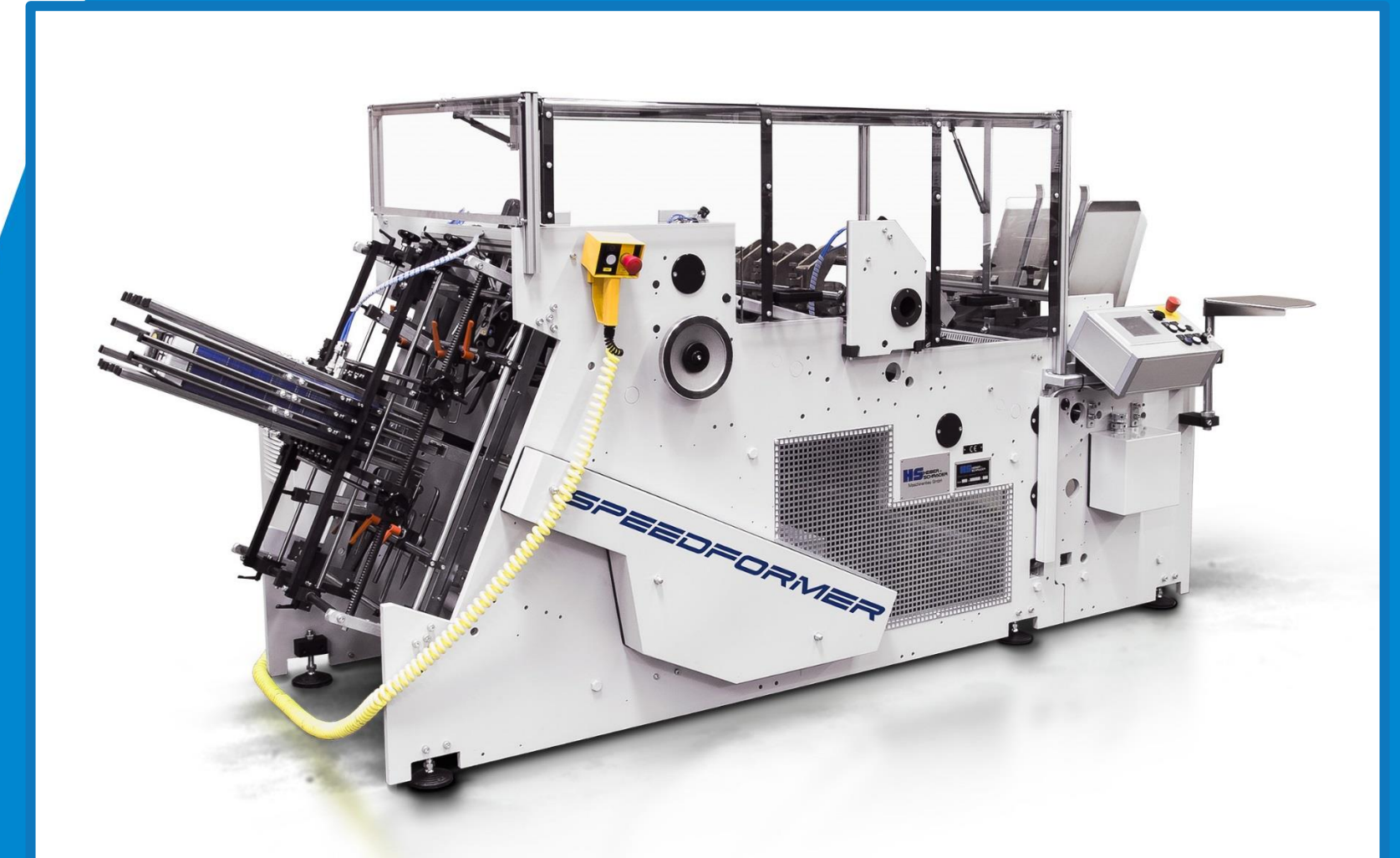


# SPEEDFORMER

## *Tray Forming Machine*

### Features:

- Rotary stencil or bottom/top mounted glue guns for flexibility
- Quick and easy set-up using a single blank
- Processor-controlled blank feeder with teach-in function
- Set-up data storage
- Lifetime durability
- Servo-driven pusher motion, ready programmed for various tray styles and formats for higher output and reduced waste
- 1 lane of production
- Flex tower with unique spindle adjustment for quick and easy fine tuning





# CE 1000

## *Tray Forming Machine*

### Features:

- Rotary stencil or bottom/top mounted glue guns for flexibility
- Quick and easy set-up using a single blank
- Processor-controlled blank feeder with teach-in function
- Set-up data storage
- Lifetime durability
- Servo-driven pusher motion, ready programmed for various tray styles and formats for higher output and reduced waste
- Up to 4 lanes of production
- Flex tower with unique spindle adjustment for quick and easy fine tuning
- Increased productivity with reparation jig for off-machine set-up of new formats

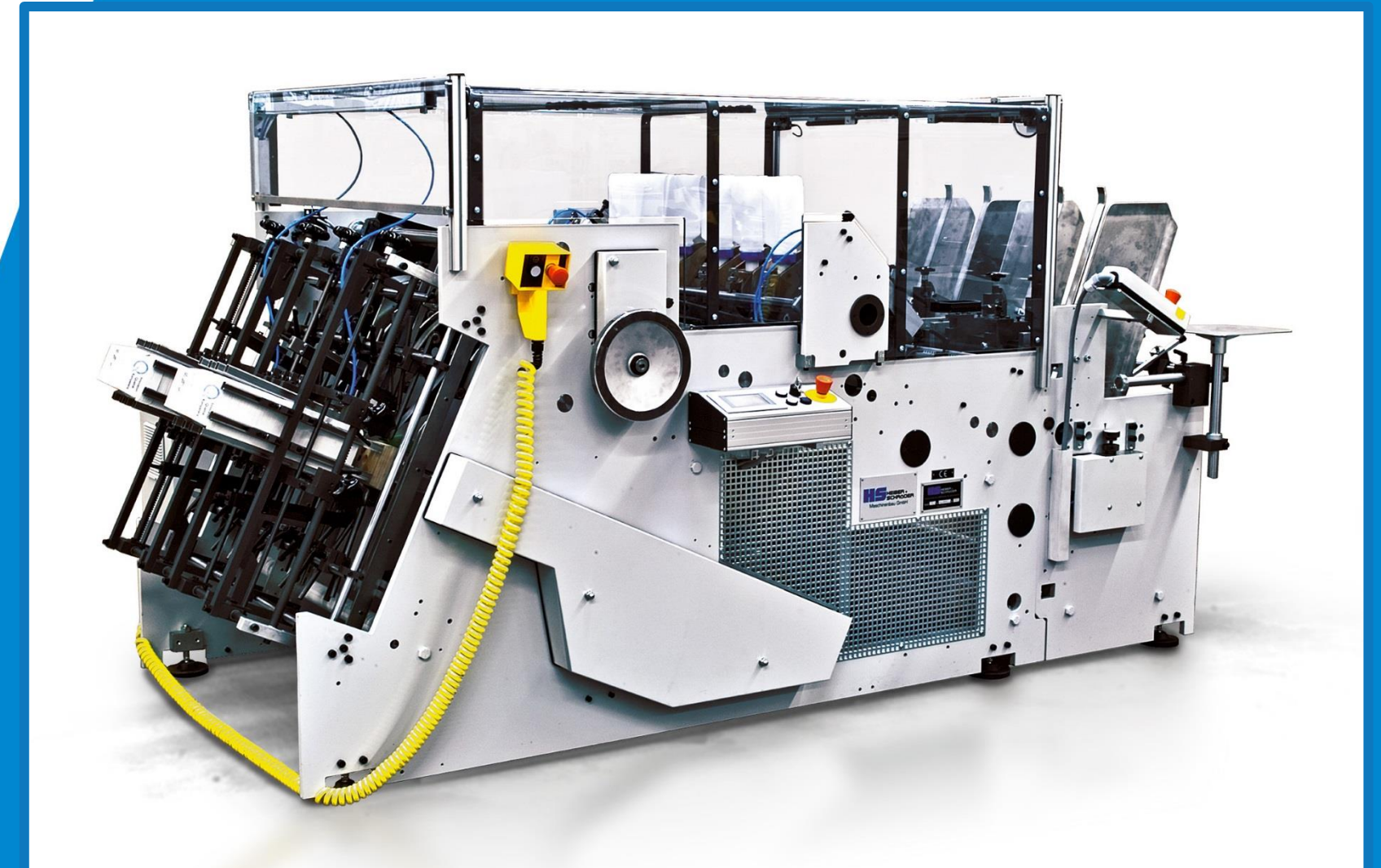


# CE 1560

## *Tray Forming Machine*

### Features:

- Rotary stencil or bottom/top mounted glue guns for flexibility
- Quick and easy set-up using a single blank
- Processor-controlled blank feeder with teach-in function
- Set-up data storage
- Lifetime durability
- Servo-driven pusher motion, ready programmed for various tray styles and formats for higher output and reduced waste
- Up to 6 lanes of production
- Plug-in/Pull-out fixed towers for shorter changeover





# TECHNICAL SPECIFICATIONS

## Tray Forming Machines

	Speedformer	CE 1000	CE 1560
Output (trays per hour)	12,000	48,000	72,000
Degree of Taper	5° - 40°	5° - 40°	5° - 40°
Carton	200 g/m² to 600 g/m²	200 g/m² to 600 g/m²	200 g/m² to 600 g/m²
Corrugated	Up to 1.5 mm	Up to 1.5 mm	Up to 1.5 mm
Length	4,400 mm	4,400 mm	4,400 mm
Width	1,650 mm	2,000 mm	2,600 mm

# PARTS & SERVICE SUPPORT

*Milwaukee, WI*



## Parts Department

- Best Graphics maintains nearly \$750,000 USD in parts on the shelves at our Milwaukee, WI facilities.
- On-Hand Parts: Can drop ship for next-day arrival if ordered before 4pm CST.
- Hard to Find Parts: drop ship directly from our manufacturer partners to get you up-and-running as quickly as possible.

## Service Scheduling

- Best Graphics has a full team of Service Technicians to help support the 150-175 machine sales, installations we complete annually.
- Over-the-phone support: Free-of-charge
- Onsite service: Billed out on hourly or daily basis

### Contact Our Parts Department

#### Call

1-800-236-7603 ext. 1010

#### Email

[Submit Parts Request](#)

### Contact Service and Support

#### Call

1-800-236-7603 ext. 1009

#### Email

[Submit Service Inquiry](#)





Best Graphics proudly represents Heiber + Schroeder Window Patchers and Tray Formers.

Best Graphics backs Heiber + Shroder Window Patchers and Tray Formers with an 18 month warranty.

Best Graphics also offers post-sale *Parts & Service* support.

*Call Us Today!*  
(262) 522 -3330

[Shop New Heiber + Schroeder Window Patchers](#)  
[Shop New Heiber + Schroeder Tray Formers](#)





## Best Graphics, Inc.

W222 N600 Cheaney Drive  
Waukesha, WI 53186

Telephone +1 (262) 522-3330  
Fax +1 (262) 522-3280  
Toll-free (800) 236-7603

E-mail [Sales@BestGraphics.net](mailto:Sales@BestGraphics.net)

**Hundreds of listings at [www.BestGraphics.net](http://www.BestGraphics.net)**

*Product design and technical specifications subject to change without notice.*

