

sanwa

TRP-1060-SCB

AUTOMATIC PLATEN CUTTING AND CREASING MACHINE FOR BLANKING SYSTEM

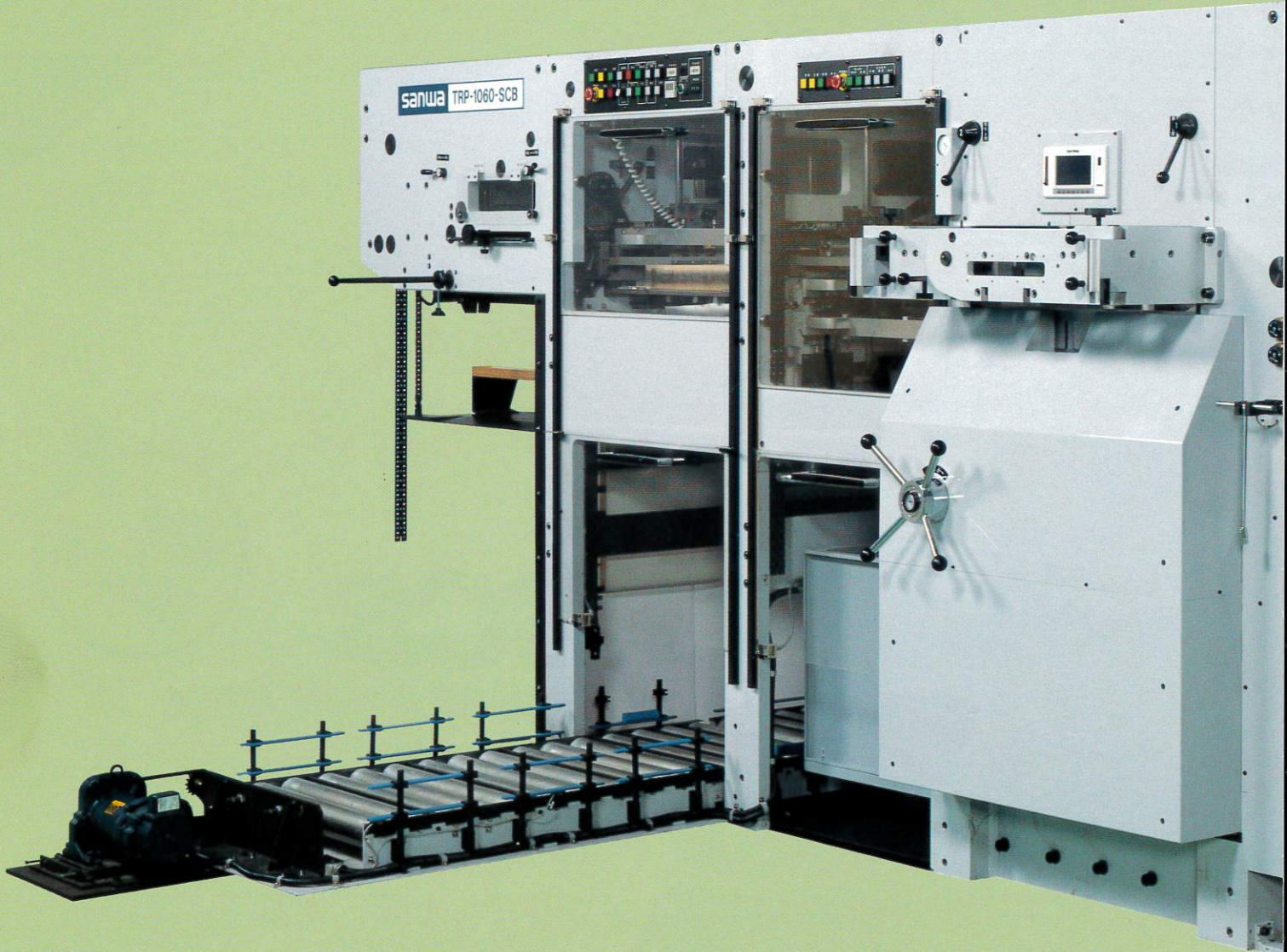


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FOR BLANKING SYSTEM

BLANKING SYSTEM



BLANKING SYSTEM
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BLANKING STATION

- Can be disengaged for conventional die cutting and stripping

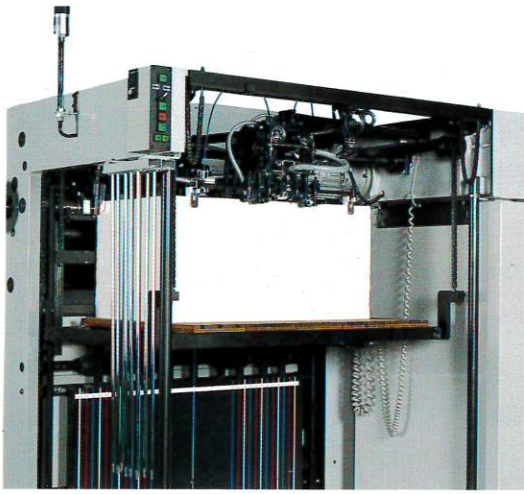


BLANKING DELIVERY STATION

- Fully automatic pallet change.
- Automatic sheet inserter

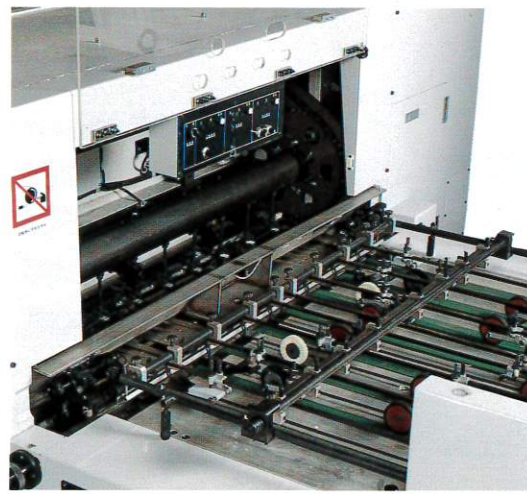
CREASING MACHINE





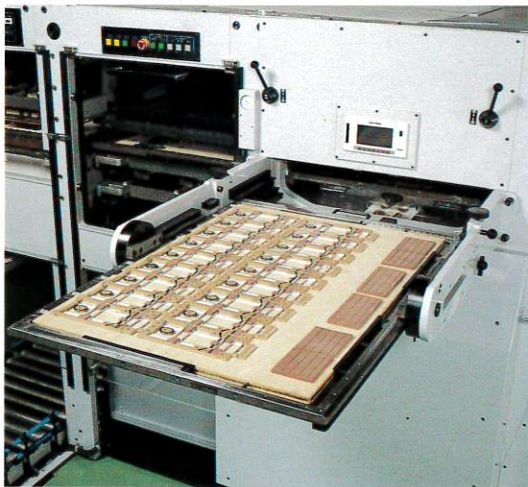
FEEDER

- High performance SANWA feeder.
- Advance and retard adjustment during operation.
- Automatic feeder pile adjustment.



REGISTER BOARD

- Front and sidelay sheet detection quick change push-pull sidelays.
- Double sheet detection on feed board sidelay.
- Single adjustment of brush and rubber feed rollers.



PLATEN STATION

- Toggle mechanism makes platen highly resistant to unbalanced loads.
- Safety device for platen overload.
- Adjustable photo cell for platen outlet.
- Information word display monitor.



STRIPPING STATION

- Double action stripping unit.
- Easy set stripping pins.
- Adjustable photo cell stripper outlet.
- Pre set stripping table (option).



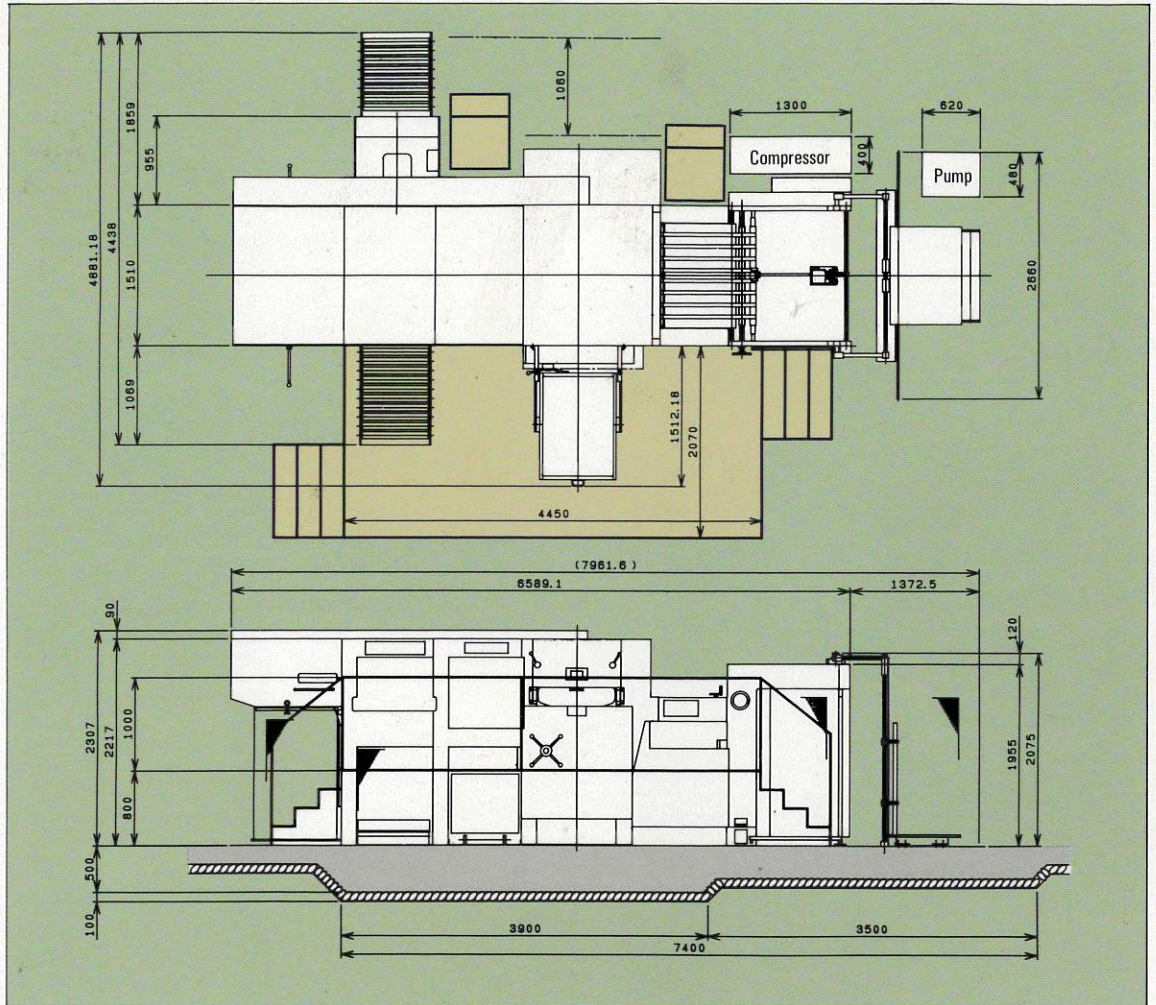
DELIVERY

- Manual or automatic non stop belt.
- Sheet slowdown brush fitted.
- Batch counting control system.

OPTIONAL EXTRAS

- PRE SET TABLE FOR STRIPPING AND BLANKING.
- SHEET TABBING DEVICE.
- DELIVERY WASTE REMOVAL.
SLITTERS
CONVAYORS
CUTTERS
- 10 LINES SYSTEM OF ADJUSTABLE PHOTO CELL FOR SHEET DETECTION.

■ DIMENSIONAL VIEW



■ SPECIFICATIONS

最大用紙寸法	Maximum paper size	1060×740mm (750mm)
最小用紙寸法	Minimum paper size	400×330mm
最大打抜寸法	Maximum punching size	1050×735mm
最小くわえ巾	Minimum holding width	8mm (3mm for gripp)
打抜圧力	Punching force	300TON
用紙厚さ	Paper thickness	0.1~1.5mm (Up to B corrugated paper)
チェース内寸法	Chase interior size	1070×760mm
面板寸法	Face plate size	1084×750mm
テーブルストローク	Table stroke	50mm
最高打抜速度	Maximum punching speed	7000sheets/Hour
動力	Power	27.12kw
機械全長	Overall length	6590mm
機械全巾	Overall width	4882mm
機械全高	Overall height	2307mm
機械重量	Total weight	23.0TON

Note : Paper quality differences may lower operation speed.

■ ACCESSORIES

- Chase & Face plate ——— 2sets
- Compressor ——— 1unit
- Standard tools ——— 1set
- Gripper bar ——— 1set

The specifications described in this catalogue shall be subject to change without prior notice for improvement.

 **三和製作株式会社**
SANWA MFG. CO., LTD.

三和エンジニアリング株式会社
SANWA ENGINEERING CO., LTD.

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DEALERS